



DOT HS 807 335 Final Report January 1988

Sankey, J.

Harminization of MDB.

MDB-To-Car-Side Impact Test of A 26° Crabbed Moving Deformable Barrier to A 1985 Chevrolet Celebrity at 33.1 MPH



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1. Report No.	2. Government Accession No.	3. Recipient's Cololog No.
DOT HS 807 335		
4. Title and Subtitle		5. Report Dote
HARMONIZATION OF MDB		JANUARY 1988
MDB-To-Car-Side Impact Test	of A 26° Crabbed	6. Festorming Organization Coop
Moving Deformable Barrier T	o A 1985 Chevrolet	
Celebrity At 33.1 MPH		8. Performing Organization Report No.
7. Autnor's)		
J.W. Sankey, Project Engine	er, TRC	880107
9. Performing Organization Name and Address		10. Work Unit No. (TRAIS)
Vehicle Research & Test Cen	ter	
U.S. Rt. 33, Logan County	•	11. Controct or Grant No.
East Liberty, Ohio 43319		DTNH22-85-C-08123
		13. Type of Report and Parcod Covered
12. Sponsoring Agency Nome and Address		
U.S. Department of Transpor		TEST REPORT
National Highway Traffic Sa		JANUARY 1988
400 Seventh St., S.W., Wash	ington, DC 20590	14. Sponsoring Agency Code
	•	

## 15. Supplementary Notes

This test conducted as part of VRTC Project No. VRTC-87-0056, Harmonization of MDB.

## 16. Abstroct

This test report documents a side impact test conducted to evaluate various methods of determining door velocity. Testing was conducted on a 1985 Chevrolet Celebrity 4-door Sedan at the TRC Crash Test Facility, East Liberty, Ohio. The test vehicle was impacted on the left side by a moving deformable barrier, crabbed to 26°, at 33.1 mph. The test was a simulation of a 90° intersecion collision with the striking vehicle travelling at 30 mph and the struck vehicle travelling at 15 mph. The test date was January 7, 1988 and the ambient temperature was 14°F.



Moving Barrier Crash Testing	Available from: National Technical Information Service Springfield, Virginia 22161
19. Security Classif. (of this report)	20. Security Ciossif. (of this page)   21. No. of Pages   22. Price

Unclassified

Unclassilied

94



# TABLE OF CONTENTS

<u>S</u>	ection	<u>n</u> <u>I</u>	Description	Page
	1.0	PURPOSI	E AND INTRODUCTION	1 - 1
	2.0	SUMMAR	Y OF TEST RESULTS	2 - 1
	3.0	CAMERA	INFORMATION	3 - 1
	APPE	NDIX A	PHOTOGRAPHS	A-1
	APPE	NDIX B	DATA PLOTS	B-1

# LIST OF PHOTOGRAPHS

Figure		Page
A-1.	PRE-TEST OVERALL VIEW	A - 2
A-2.	PRE-TEST LEFT SIDE VIEW	A - 2
A-3.	PRE-TEST RIGHT SIDE VIEW	A - 3
A-4.	PRE-TEST FRONT VIEW	A - 3
A-5.	PRE-TEST REAR VIEW	A - 4
A-6.	PRE-TEST ALIGNMENT VIEW	A - 4
A-7.	PRE-TEST BUMPER ALIGNMENT VIEW	A - 5
A-8.	PRE-TEST FRONT DOOR VIEW	A - 5
A-9.	PRE-TEST REAR DOOR VIEW	A - 6
A-10.	POST-TEST OVERALL VIEW	A - 6
A-11.	POST-TEST LEFT SIDE VIEW	A-7
A-12.	POST-TEST RIGHT SIDE VIEW	A - 7
A-13.	POST-TEST FRONT VIEW	8 - A
A-14.	POST-TEST REAR VIEW	A - 8
A-15.	POST-TEST DOOR VIEW	A - 9
A-16.	POST-TEST OVERHEAD VIEW	A-9
A-17.	PRE-TEST MDB FACE - VIEW 1	A-10
A-18.	PRE-TEST MDB FACE - VIEW 2	A - 10
A-19.	POST-TEST MDB FACE - VIEW 1	A - 11
A-20.	POST-TEST MDB FACE - VIEW 2	A - 11

## SECTION 1.0

## PURPOSE AND INTRODUCTION

## PURPOSE

The main purpose of this test was to evaluate various methods of determining impacted door velocity. The vehicle was tested using conditions not currently contained in a Federal Motor Vehicle Safety Standard.

## INTRODUCTION

A stationary 1985 Chevrolet Celebrity 4-door sedan was impacted on the left side by a Moving Deformable Barrier (MDB) on January 7, 1988. The test was to simulate an intersection collision with the striking vehicle travelling at 30 mph and the struck vehicle travelling at 15 mph. The orientation angle of the striking vehicle was 90° counterclockwise with respect to the longitudinal axis of the struck vehicle. The leading edge of contact was to be 37 inches forward of the vehicle center of gravity which is defined by accident investigation to be the midpoint of the wheelbase.

To simulate this collision, the MDB was to be towed into the stationary Chevrolet Celebrity at 33.5 mph with the MDB's wheels crabbed clockwise to 26°. The actual test speed was 33.1 mph and the actual leading edge of contact was 35.0 inches forward of the midpoint of the Chevrolet Celebrity wheelbase.

The vehicle was a baseline model with no structural modification. The driver's door and left rear door were unpadded.

Section 2 contains General Test and Vehicle Parameter Data. Section 3 contains data required by R & D. Appendix A contains pre-test and post-test vehicle photographs. Appendix B contains Data Plots.



# SECTION 2.0

# GENERAL TEST AND VEHICLE PARAMETER DATA

The following data sheets describe the General Test and Vehicle Parameter Data.

## TEST VEHICLE INFORMATION

VEHICLE MANUFACTURER: General Motors VIN: 2G1AW19R2F1128708

MAKE/MODEL: Chevrolet Celebrity MODEL YEAR: 1985

BODY STYLE: 4-door sedan COLOR: Blue

NHTSA NO.: R & D

ENGINE DATA: TYPE: transverse CYLINDERS: 4 DISPLACEMENT: 2.5 liter

TRANSMISSION DATA: Automatic

DATA VEHICLE RECEIVED: 12/28/87 ODOMETER READING: 51,523

DEALER'S NAME AND ADDRESS: Graham Chevrolet

1515 South Main Street Bellefontaine, OH 43311

## ACCESSORIES:

Yes	AUTOMATIC TRANSMISSION	Yes
Yes	AUTOMATIC SPEED CONTROL	Yes
No	TILTING STEERING WHEEL	Yes
No	TELESCOPING STEERING WHEEL	No
No	AIR CONDITIONING	Yes
Yes	ANTI-SKID BRAKE	No
Ио	REAR WINDOW DEFROSTER	Yes
None		
	Yes No No No Yes	Yes AUTOMATIC SPEED CONTROL No TILTING STEERING WHEEL No TELESCOPING STEERING WHEEL No AIR CONDITIONING Yes ANTI-SKID BRAKE No REAR WINDOW DEFROSTER

## REMARKS:

- 1. IS THE VEHICLE STOCK THROUGHOUT? Yes
- 2. DOES VEHICLE SHOW EVIDENCE OF PRIOR ACCIDENT HISTORY? No
- 3. DOES VEHICLE SHOW ANY SIGNIFICANT CORROSION? No
- 4. CONDITION OF THE FRONT/REAR BUMPER AND FRAME: Good

# DATA FROM CERTIFICATION LABEL ON LEFT DOOR FACE OR "B" POST:

VEHICLE MANUFACTURED BY: General Motors

DATE OF MANUFACTURE: 6/85

GVWR: 4036 LBS., GAWR: FRONT 2191. LBS., REAR 1845 LBS.

## TEST VEHICLE INFORMATION, CONT'D

## WEIGHT OF TEST VEHICLE AS RECEIVED (WITH MAXIMUM FLUIDS):

RIGHT FRONT 878 LBS. RIGHT REAR 502 LBS.

LEFT FRONT 923 LBS. LEFT REAR 500 LBS.

TOTAL FRONT WEIGHT 1801 LBS. (64.2% OF TOTAL VEHICLE WEIGHT)

TOTAL REAR WEIGHT 1002 LBS. (35.8% OF TOTAL VEHICLE WEIGHT)

TOTAL DELIVERED WEIGHT 2803 LBS.

## VEHICLE ATTITUDE (ALL DIMENSIONS IN INCHES):

DELIVERED ATTITUDE: LF 26.7; RF 26.9; LR 26.6; RR 27.1

PRE-TEST ATTITUDE: LF 27.0; RF 27.0; LR 26.2; RR 26.2

POST-TEST ATTITUDE: LF 25.1; RF 25.6; LR 25.1; RR 25.2

WHEELBASE: 104.8 INCHES

MAX. WIDTH: 67.8 INCHES

CG = 41.1 INCHES REARWARD OF FRONT WHEEL CENTERLINE

## WEIGHT OF TEST VEHICLE WITH REQUIRED DUMMIES AND 46 LBS. OF CARGO:

RIGHT FRONT 865 LBS. RIGHT REAR 583 LBS.

LEFT FRONT 867 LBS. LEFT REAR 534 LBS.

TOTAL FRONT WEIGHT 1732 LBS. (60.8% OF TOTAL VEHICLE WEIGHT)

TOTAL REAR WEIGHT 1117 LBS. (39.2% OF TOTAL VEHICLE WEIGHT)

TOTAL TEST WEIGHT 2849 LBS.

WEIGHT OF BALLAST SECURED IN VEHICLE TRUNK AREA: O LBS.

COMPONENTS REMOVED TO MEET TARGET WEIGHT: None

## TEST VEHICLE INFORMATION, CONT'D

## VEHICLE TIRE DATA:

RECOMMENDED COLD TIRE PRESSURE: 35 psi

TIRES ON VEHICLE (MFR., LINE, SIZE): Goodyear P185/75R14 Polyster Radial

BIAS PLY, BELTED, OR RADIAL: Radial

PLY RATING: 1 ply

IS SPARE TIRE A "SPACE SAVER": Yes

IS SPARE TIRE STANDARD EQUIPMENT: Yes

DATA FROM "RECOMMENDED TIRE PRESSURE" LABEL ON DOOR, POST, GLOVEBOX, ETC.

VEHICLE LOAD (UP TO CAPACITY): FRONT 35 psi; REAR 35 psi

RECOMMENDED TIRE SIZE: P185/75R14 LOAD RANGE X B, C, D

VEHICLE CAPACITY: TYPES OF SEATS: Front bucket Rear bench

NUMBER OF OCCUPANTS (DESIGNATED SEATING CAPACITY): 2 FRONT

3 REAR

CARGO LOAD 165 LBS.

5\_TOTAL

TOTAL 915 LBS.

## TEST VEHICLE INFORMATION, CONT'D

TEST FLUID TYPE:

RED STODDARD SOLVENT #2; SPEC. GRAVITY: 0.764

KINEMATIC VISCOSITY: 0.99 CENTISTOKES

"USEABLE" CAPACITY\*: NA GALLONS

TEST VOLUME:

0.0 GALLONS

FUEL SYSTEM CAPACITY (DATA FROM OWNERS MANUAL): NA GALLONS

DETAILS OF FUEL SYSTEM: NA

ELECTRIC FUEL PUMP: NA

FUEL INJECTION: NA

DOES ELECTRIC FUEL PUMP OPERATE WITH IGNITION SWITCH "ON" AND THE ENGINE NOT OPERATING? NA

\*WITH ENTIRE FUEL SYSTEM FILLED.

## TEST VEHICLE INFORMATION, CONTINUED

## TEST CONDITIONS

TEST NUMBER: 880107

DATE OF TEST: 1/7/88 TIME OF TEST: 1342

WIND VELOCITY: 5 - 10 mph @ 90°E HUMIDITY: NA

AMBIENT TEMPERATURE AT IMPACT AREA: 14°F

TEMPERATURE IN OCCUPANT COMPARTMENT: NA

DRIVER TEMPERATURE: NA

PASSENGER TEMPERATURE: NA

## SUBJECT VEHICLE DATA

	ACTUAL	INTENDED
TEST WEIGHT (1bs.)	2849	2968
MDB WEIGHT (1bs.)	2995	3000
MDB VELOCITY (lbs.)*	33.1	33.5
IMPACT POINT (ins)**	35.0	37.0

## DUMMIES

	RT. FRONT
DRIVER	PASSENGER

TYPE:

SERIAL NO.:

INSTRUMENTATION: HEAD ACCEL.: CHEST ACCEL.: FEMUR L.C.'S:

OTHER:

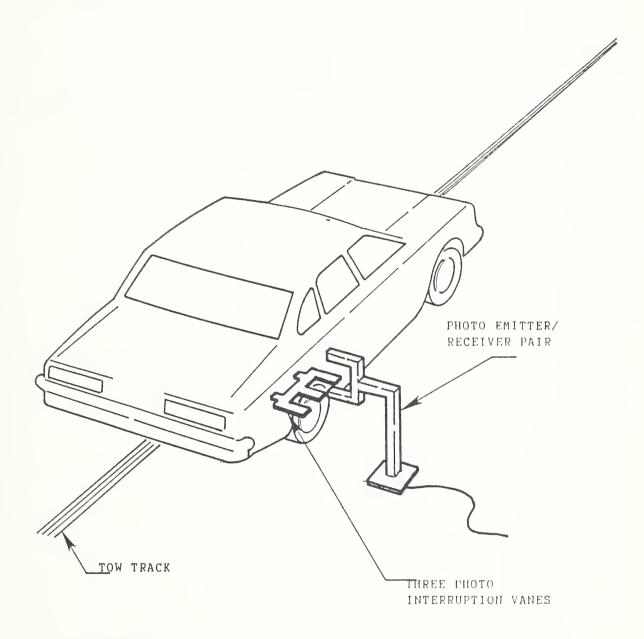
RESTRAINT SYSTEM:

REMARKS: There were no occupant dummies in the vehicle.

\*As measured over final one foot of travel.

<sup>\*\*</sup>As measured forward of the test vehicle's wheelbase.

# IMPACT VELOCITY MEASUREMENT SYSTEM



The final vane clears emitter/receiver two inches before impact.

The vanes have one foot spacing.

## VEHICLE TEST WEIGHT CALCULATION

The weight of test vehicle was measured by placing each wheel on a K. J. Law Force Plate.

# TEST ANOMALIES

The vehicle center of gravity yaw rate gyro, VCGV, data did not return to zero and included questionable data spikes.

The left front door (thorax) linear potentiometer, LFDYD1, recorded questionable data after 15 milliseconds due to internal separation in the linear potentiometer.



# SECTION 3.0

# DATA REQUIRED BY R&D

The following pages are included in this section:

- 1. Vehicle crush data
- 2. Vehicle accelerometer location and data summary
- 3. High speed camera information
- 4. Transducer information

VEHICLE EXTERIOR PROFILES AND STATIC CRUSH ZERO DISTANCE AT PROJECTED IMPACT POINT\*

LOCATION	HEIGHT(IN)	9	0	9	12	18	24	3.0	36	4 2	4 8	54	09	99	7.2	7.8
			PRE-TEST		PROFILE	(DISTANCE	NCE IN	INCHES	FROM	REFERENCE	- 1	PLANE**				
Axle Height	11.2	NA	NA	17.9	17.9	17.9	17.9	18.0	17.8	17.8	17.8	17.8	17.6	17.5	17.7	NA
H-Point	20.1	NA	13.7	13.7	13.6	13.5	13.5	13.5	13.5	13.5	13.5	13.6	13.6	13.7	13.8	NA
Mid Door	23.6	NA	14.0	14.1	14.0	13.9	13.9	13.8	13.8	13.8	13.8	13.9	13.9	14.0	14.1	14.0
Window Sill	35.4	16.0	16.1	16.0	16.0	16.0	16.0	15.9	15.8	15.8	15.8	15.8	15.9	16.0	16.1	16.1
Window Top	5 %. 1	NA	NA	NA	NA	NA	NA	23.9	24.1	24.2	24.6	24.7	24.5	24.5	24.5	24.6
			POST-TE	ST	PROFILE		ANCE IN	Z	<u>ا</u>	1 (	- 1	* Li	- 1			
Axle Height	11.2	NA	NA	21.3	23.5	23.7	24.8	25.6	26.4	27.4	28.0	25.8	24.4	23.1	22.2	Z A
H-Point	20.1	NA	15.5	20.8	27.0	28.4	29.0	29.1	29.4	29.0	29.5	29.5	29.5	29.1	26.6	NA
Mid Door	23.6	NA	15.8	22.4	24.9	25.8	26.1	26.6	26.6	26.5	27.1	27.4	27.0	27.1	26.5	19.2
Window Sill	35.4	17.5	17.6	19.5	20.1	24.0	25.1	25.4	25.4	25.5	26.5	26.2	26.1	26.5	25.0	20.2
Window Top	53.1	NA	NA	NA	NA	NA	NA	27.0	27.5	28.5	28.5	28.4	28.8	27.3	26.9	26.6
						S	STATIC	CRUSH	(IN)							
Axle Height	11.2	NA	NA	3.4	5.6	5.8	6.9	9.2	9.8	9.6	10.2	8.0	6.8	5.6	4.5	NA
H-Point	20.1	NA	1.8	7.1	13.4	14.9	15.5	15.6	15.9	15.5	16.0	15.9	15.9	15.4	12.8	NA

2 2 9

2.0

2.4

2.3

3.9

3.4

NA

NA

NA

NA

NA

10.2

9.7

9.6

12.4

13.1

13.1

13.5

13.3

12.7

12.8

12.8 9.5 3.1

12.2

11.9

10.9

6.7 3.4 NA

NA

23.6 35.4 53.1

Mid Door

1.5

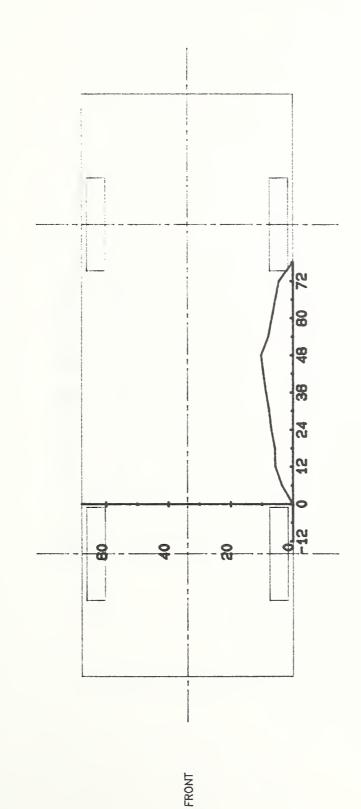
1.5

Window Sill Window Top

Reference plane is parallel to and 48 inches from the vehicle longitudinal centerline. \*

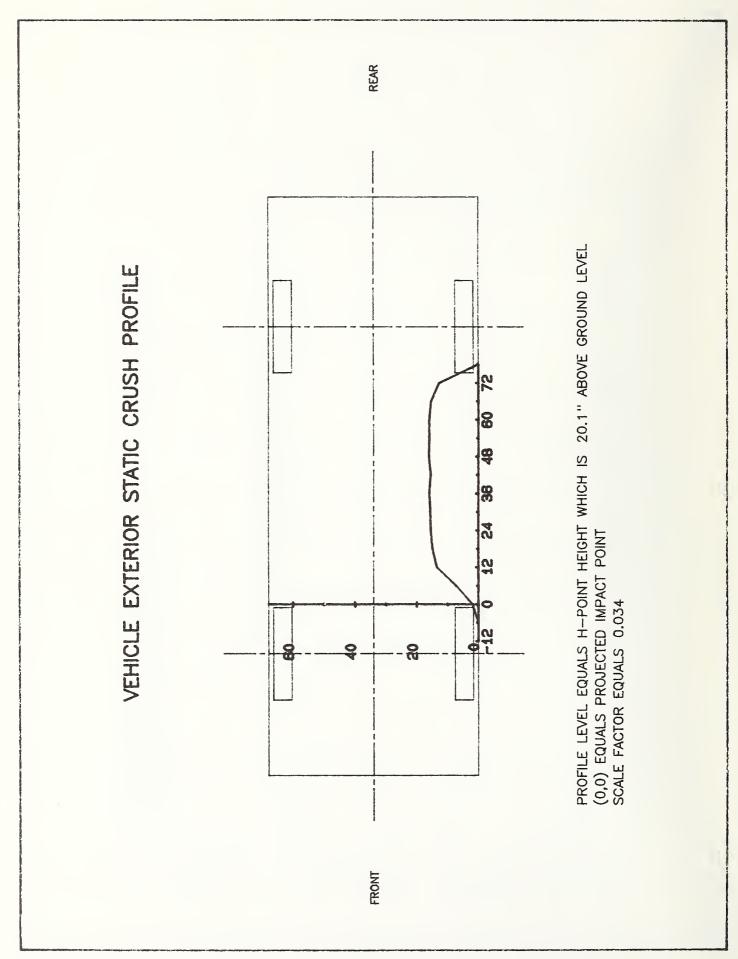
Column readings are rear side wheelbase midpoint. of passenger Projected impact point is 37 inches forward to front from left to right.

# VEHICLE EXTERIOR STATIC CRUSH PROFILE

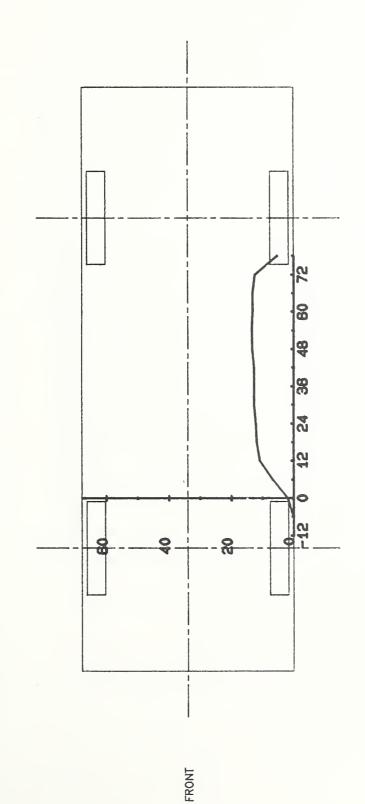


REAR

PROFILE LEVEL EQUALS AXLE HEIGHT WHICH IS 11.2" ABOVE GROUND LEVEL (0,0) EQUALS PROJECTED IMPACT POINT SCALE FACTOR EQUALS 0.034



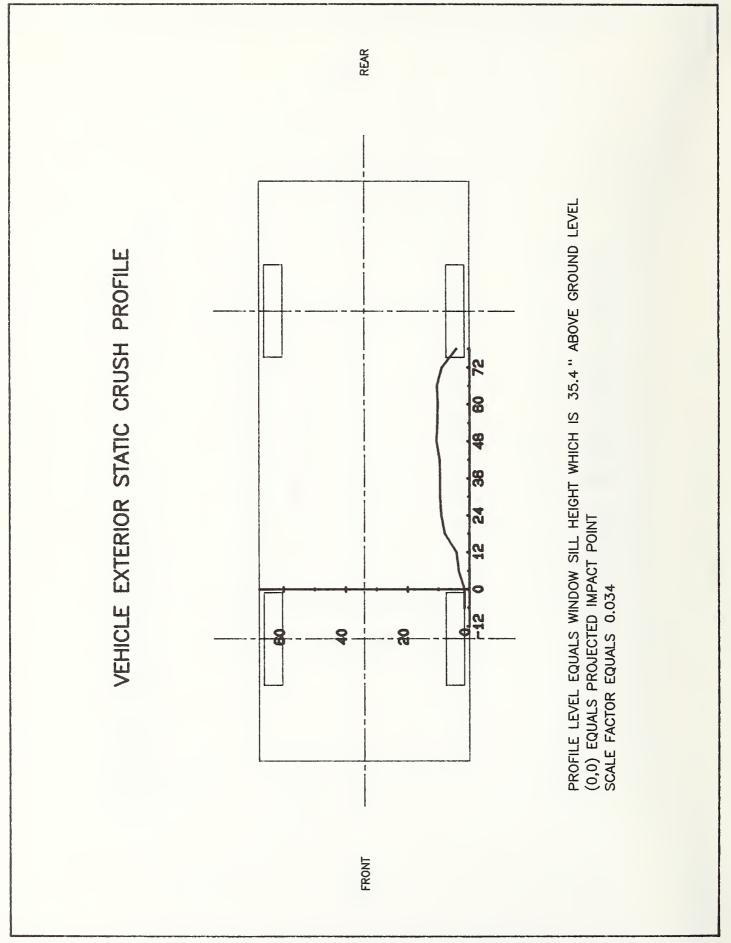
# VEHICLE EXTERIOR STATIC CRUSH PROFILE



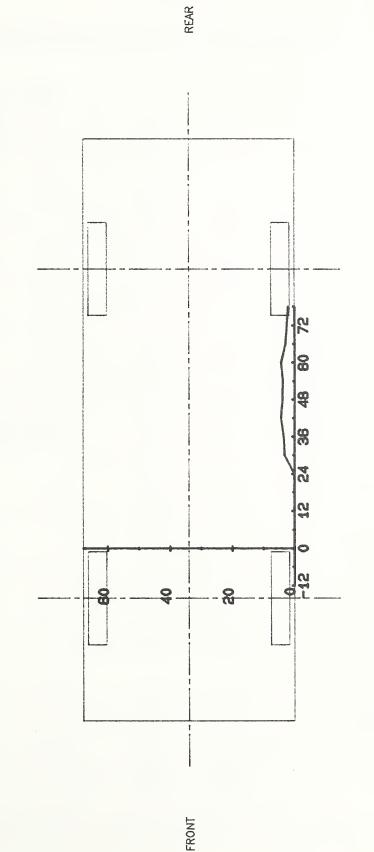
REAR

PROFILE LEVEL EQUALS MID DOOR HEIGHT WHICH IS 23.6" ABOVE GROUND LEVEL (0,0) EQUALS PROJECTED IMPACT POINT SCALE FACTOR EQUALS 0.034

3-5



# VEHICLE EXTERIOR STATIC CRUSH PROFILE



PROFILE LEVEL EQUALS WINDOW TOP HEIGHT WHICH IS 53.1" ABOVE GROUND LEVEL (0,0) EQUALS PROJECTED IMPACT POINT SCALE FACTOR EQUALS 0.034

# TEST NUMBER 880107

# VEHICLE ACCELEROMETER LOCATIONS AND DATA SUMMARY

No. LOCATION	X **	Y#	DIRE	TIVE CTION G MSEC	NEGAT DIREC MAX G	TION
1 RIGHT SILL AT FRONT SEAT LONGITUDINAL $\Delta$ V = -0. LATERAL $\Delta$ V = 13.			11.7 3.6 21.6	60. 4 9. 1	4. 1 7. 3	39. 5 70. 8
2 RIGHT SILL AT REAR SEAT LONGITUDINAL $\Delta$ V = 0.9 LATERAL $\Delta$ V = 15.		.5 msec	12. 0 4. 4 23. 1	60. 3 9. 4	2. 4 6. 2	20. 8 70. 8
3 REAR DECK OVER AXLE LONGITUDINAL $\Delta$ V = -4. LATERAL $\Delta$ V = 23.		7.5 msec	19. 6 4. 2 26. 2	51. 4 30. 0	7. 9 3. 1	68. 8 122. 8
4 LEFT SILL AT REAR SEAT LATERAL Δ V = 16.	<b>99.1</b> 3 mph @ 2		11. 8 75. 2	4. 5	24. 3	13. 8
5 LEFT SILL AT FRONT SEAT LATERAL Δ V = 16.			11. 6 52. 9	4. 5	9. 5	29. 5
6 LEFT FRONT DOOR CENTERLINE LATERAL Δ V = 16.	107. 3 3 mph @ 1		18. 9 110. 2	7. B	85. 4	16. 5
8 MIDREAR OF LEFT FRONT DOOR LATERAL $\Delta$ V = 28.	<b>90.4</b> 2 mph @ 1	-28. <b>9</b>	19. 1 123. 9	6. 1	58. 5	14. 4
9 UPPER LEFT FRONT DOOR CENTERLINE LATERAL Δ V = 18.	107.3 4 mph @ 3		33. 9 49. 5	7. 6	23. 0	34. 0
11 LEFT FRONT DOOR (THORAX) LATERAL $\Delta$ V = 33.	<b>93.2</b> 8 mph @ 4	-28.2 1.6 msec	31. 8 97. 3	9. 3	33. 4	28. 6
11 LEFT FRONT DOOR (THORAX) FOAM BLOCK LATERAL $\Delta$ V = 20.	<b>90.8</b> 7 mph @ 2	-28.2	31. 8 106. 5	8. 8	64. 9	28. 1
12 LEFT FRONT DOOR (H-POINT) LATERAL $\Delta$ V = 34.	93. 8	-28. 2	19. 2	D 4	00 /	17 0
LATERAL $\Delta$ V = 34.	շ արո ৬ Հ	.o.o msec	151. 4	8. 4	88. 6	17. 0

# TEST NUMBER 880107

# VEHICLE ACCELEROMETER LOCATIONS AND DATA SUMMARY CONTINUED

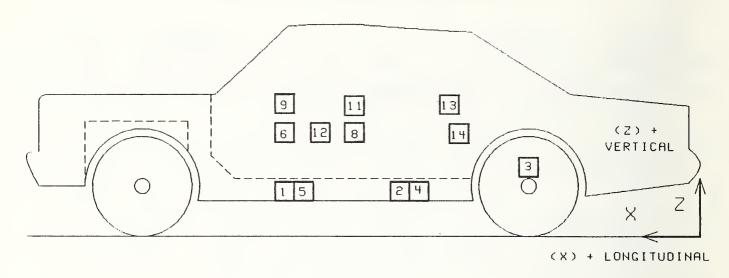
No. LOCATION	X*	Y*		DIREC	IVE TION MSEC	NEGAT: DIRECTMAX G	TION
12 LEFT FRONT DOOR (H-POINT) FOAM BLOCK	94. 8	-28. 2	19. 2	***************************************			
LATERAL $\Delta$ V = 2	7.3 mph @ 13	.0 msec	16	1. 1	7.8	105. 5	16.0
13 LEFT REAR DOOR (THORAX) FOAM BLOCK	55. 2	-28. 4	32. 9				
LATERAL $\Delta$ V = 8	.8 mph @ 28.	l msec	7	6. 4	25. 3	61. 9	19. 5
14 LEFT REAR DOOR (H-POINT) FOAM BLOCK	59. 2	-28. 4	21.8				
	9.2 mph @ 14	.0 msec	20	3. 2	11. 9	37. 3	44.4

\* ALL MEASUREMENTS OF ACCELEROMETER LOCATIONS ARE IN INCHES.

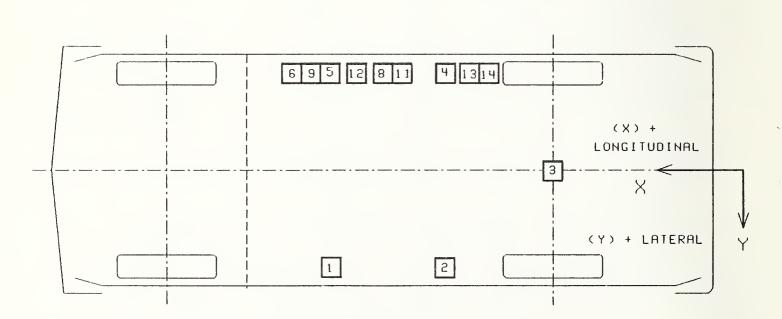
REFERENCE: X: FORWARD

Y: RIGHTWARD
Z: UPWARD

# VEHICLE ACCELEROMETER PLACEMENT



SIDE VIEW



BOTTOM VIEW

## TEST NUMBER 880107

# VEHICLE POTENTIOMETER LOCATIONS AND DATA SUMMARY

No. LOCATION	X*	Y*	DI	SITIVE RECTION X IN MSEC	NEGATIVE DIRECTION MAX IN MSEC		
11 LEFT FRONT DOOR (THORAX) LINEAR POT LATERAL	92. 8	-28. 0	32. 6 13.	8 22.1 Y	0. 0	O. 4 Y	
11 LEFT FRONT DOOR (THORAX) STRING POT	92.0	-27.2	31.1	ter til Magazint av til storrer som som sig til kangazintar en en syntre gr			
LATERAL			10.	6 60.8	0.0	Ö. 4	
12 LEFT FRONT DOOR (H-POINT) LINEAR POT	96. 8	-28.0	20.3				
LATERAL			12.	0 62.9	0.0	2. i	
12 LEFT FRONT DOOR (H-POINT) STRING POT	96. 0	-27. 9	19. 2			· · · · · · · · · · · · · · · · · · ·	
LATERAL			11.	4 75. 9	0. 0	₹. 5	
15 LEFT FRONT DOOR (OUTER) LINEAR POT	96. 4	-27. 5	29. 2				
LATERAL			O.	8 52.8	0.0	3.8	

γ See TEST ANOMALIES

REFERENCE: X: FORWARD

Y: RIGHTWARD

Z: UPWARD

<sup>\*</sup> ALL MEASUREMENTS OF POTENTIOMETER LOCATIONS ARE IN INCHES.

# TEST NUMBER 880107

# VEHICLE YAW RATE GYRO LOCATIONS AND DATA SUMMARY

No. LOCATION	X *	<b>∀</b> *	POSIT DIREC Z* MAX		NEGAT DIREC MAX	
YAW RATE GYRO DEG/SEC	8Q. 1	0.0	17. 6 100. 6	25. 8 Y	130. 7	<b>6</b> 0. 0γ

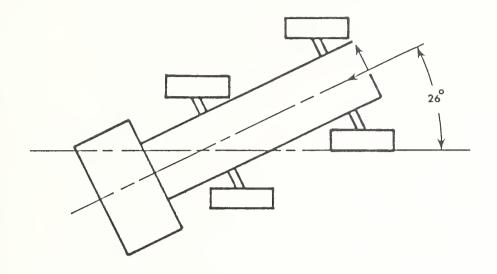
γ See TEST ANOMALIES

REFERENCE: X: FORWARD Y: RIGHTWARD

Z: UPWARD

<sup>\*</sup> ALL MEASUREMENTS OF YAW RATE GYRO LOCATIONS ARE IN INCHES.

# MOVING BARRIER ACCELEROMETER LOCATIONS AND DATA SUMMARY



ΝΟ.	LOCATION	Х*	Y* Z*		POSITIVE DIRECTION		NEGATIVE DIRECTION	
				Z *	MAX (g)	TIME (msec)	MAX (g)	TIME (msec)
1.	CENTER OF GRAVITY	73.5	0.0	12.8				
	(LONGITUDINAL)		-	97.5 msec	1.7	122.5	12.3	19.4
	(LATERAL)	$\Delta V = -4.5$	mph @	97.5 msec	1.6	58.9	9.5	41.0
	(VERTICAL) (RESULTANT)				10.8 15.6	31.6 31.5	4.7	82.5
	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~					31.3		
2.	REAR FRAME MEMBER	19.4	018.5	12.7				
	(LONGITUDINAL)	$\triangle$ V = -17.6	mph @	97.5 msec	1.9	124.1	14.5	42.0
	(LATERAL)	$\triangle$ V = 1.6	mph @	97.5 msec	3.6	36.2	2.0	106.6

<sup>\*</sup>Reference: X - Rear Most Point of Frame (+ To Forward), Y - Barrier Centerline (+ To Right), Z - Ground Level (+ To Up)

All measurements of accelerometer locations in inches.

CAMERA INFORMATION

CAMERA NO.	LOCATION	TYPE	LENS (mm)	LENS (mm) SPEED (fps)	PURPOSE OF CAMERA DATA
н	Onboard MDB - Tight	Photosonic 1B	2.5	200	Closeup of impact point
2	Onboard MDB - Wide	Photosonic 1B	13	498	Vehicle crush
m	Overhead - Tight	Photosonic 1B	2.5	202	Closeup of impact point
4	Overhead – Wide	Photosonic 1B	8.5	200	Vehicle dynamics
S	Ground Level - Right	Photosonic 1B	25	505	Overall view
9	Ground Level - Left	Photosonic 1B	13	502	Overall view
2	Onboard Windshield	Photosonic 1B	8	773	Potentiometers frt. view
Ю	Onboard Roof	Photosonic 1B	ω	1005	Door/potentiometers

## LOCATION OF OFFBOARD HIGH SPEED CAMERAS

CAMERA NO.	Х	Y	Z.
1	0	0	25
2	0	0	25 1
5	24 10"	58'8"	45"
6	- 20 * 11 **	-13 *	45**

Origin of Coordinate System is Point of Impact

## \*Reference:

- +X = Forward with Respect to Striking Vehicle's Velocity Vector
- +Y = Rightward with Respect to Striking Vehicle's Velocity Vector
- +Z = Upward with Respect to Striking Vehicle's Velocity Vector



APPRENDIX A

PHOTOGRAPHS



Figure A-1. PRE-TEST OVERALL VIEW



Figure A-2. PRE-TEST LEFT SIDE VIEW A-2



Figure A-3. PRE-TEST RIGHT SIDE VIEW



Figure A-4. PRE-TEST FRONT VIEW
A-3



Figure A-5. PRE-TEST REAR VIEW



Figure A-6. PRE-TEST ALIGNMENT VIEW A-4



Figure A-7. PRE-TEST BUMPER ALIGNMENT VIEW



Figure A-8. PRE-TEST FRONT DOOR VIEW A-5



Figure A-9. PRE-TEST REAR DOOR VIEW



Figure A-10. POST-TEST OVERALL VIEW A-6



Figure A-11. POST TEST LEFT SIDE VIEW



Figure A-12. POST-TEST RIGHT SIDE VIEW



Figure A-13. POST-TEST FRONT VIEW



Figure A-14. POST-TEST REAR VIEW A-8



Figure A-15. POST-TEST DOOR VIEW

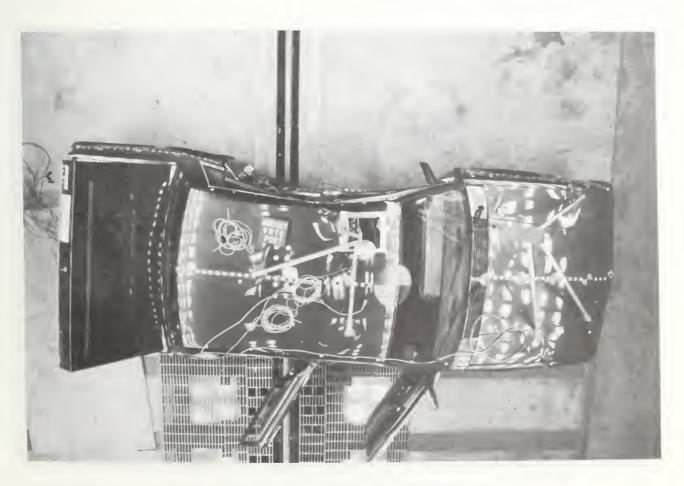


Figure A-16. POST-TEST OVERHEAD VIEW
A-9



Figure A-17. PRE-TEST MDB FACE - VIEW 1

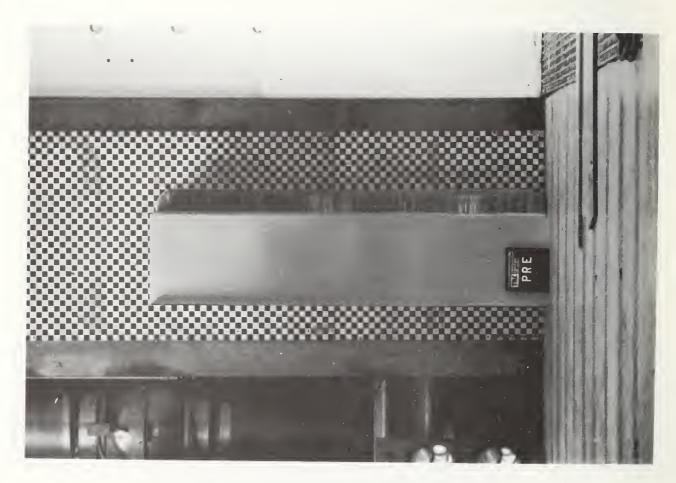


Figure A-18. PRE-TEST MDB FACE - VIEW 2 A-10

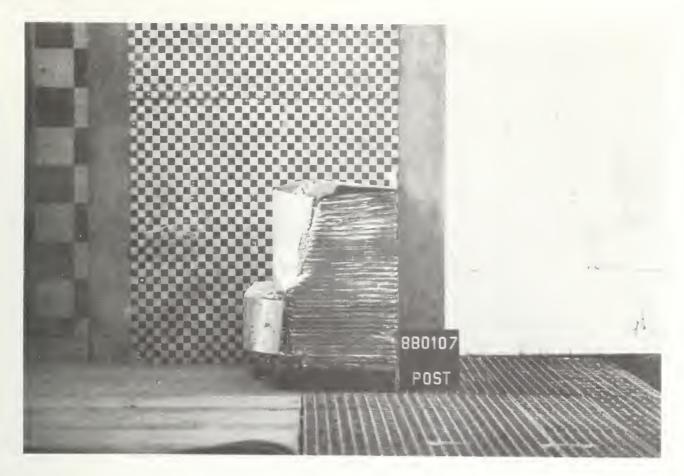


Figure A-19. POST-TEST MDB FACE - VIEW 1

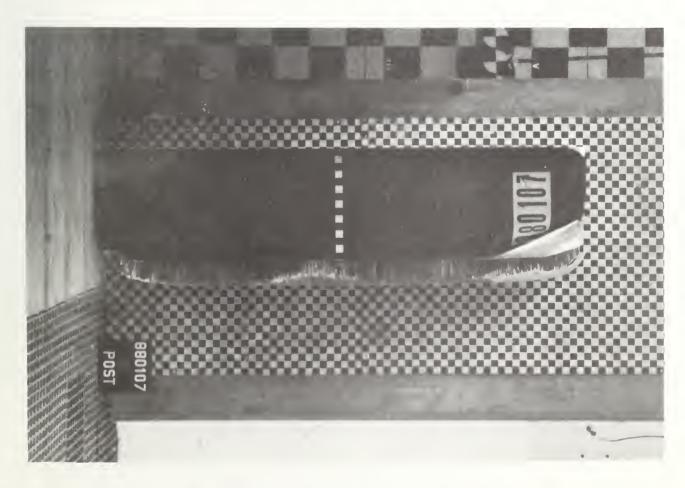
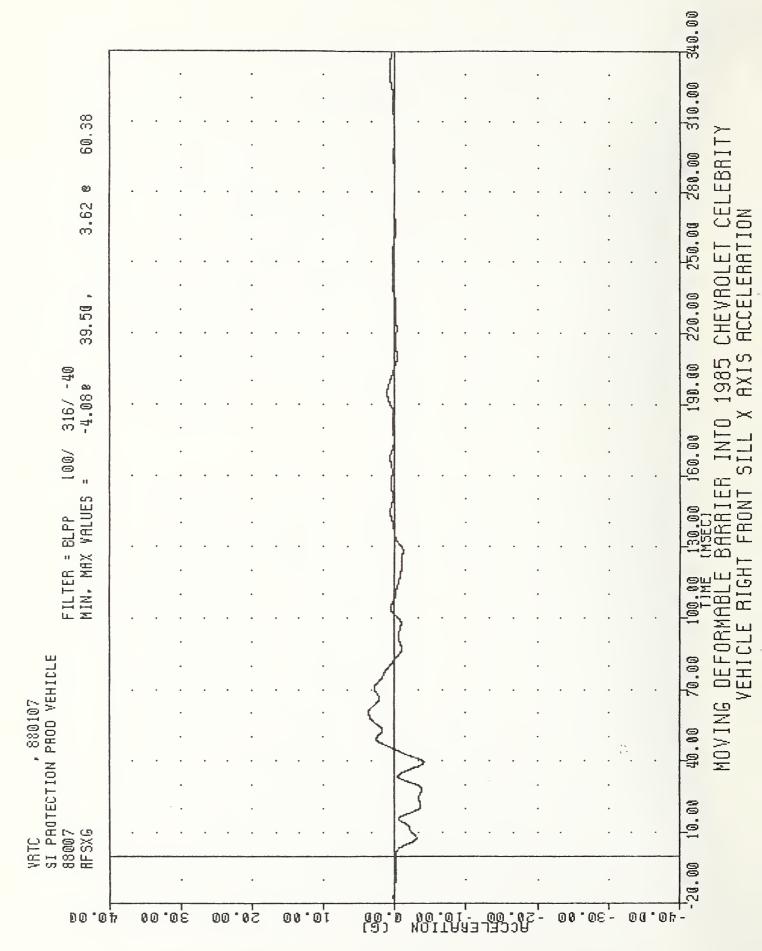


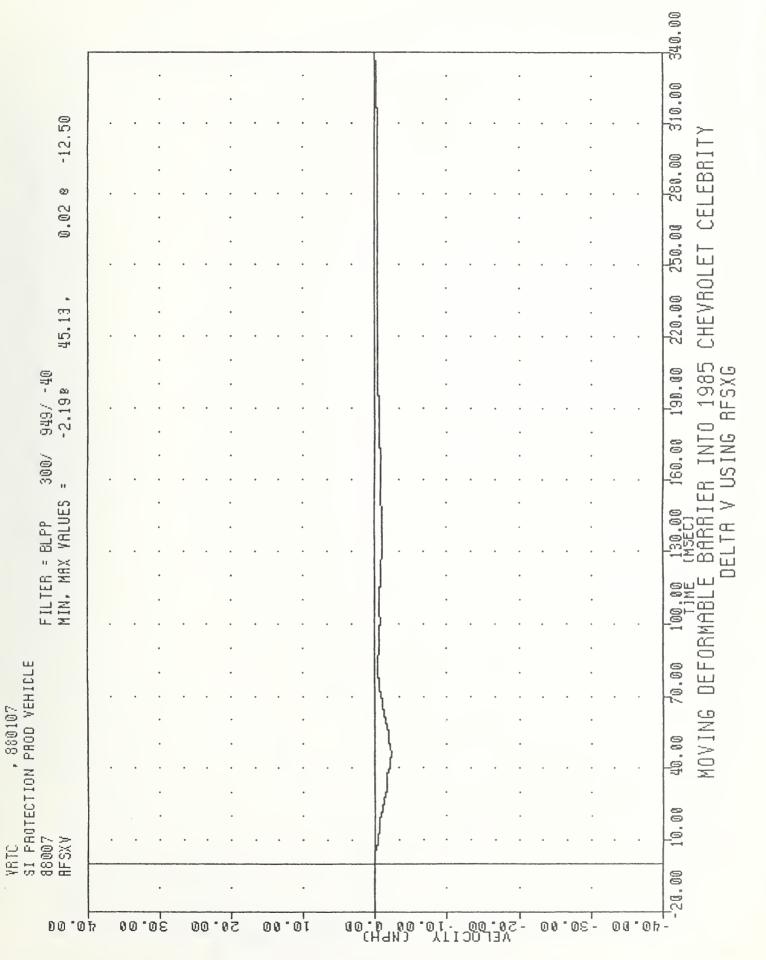
Figure A-20. POST-TEST MDB FACE - VIEW 2

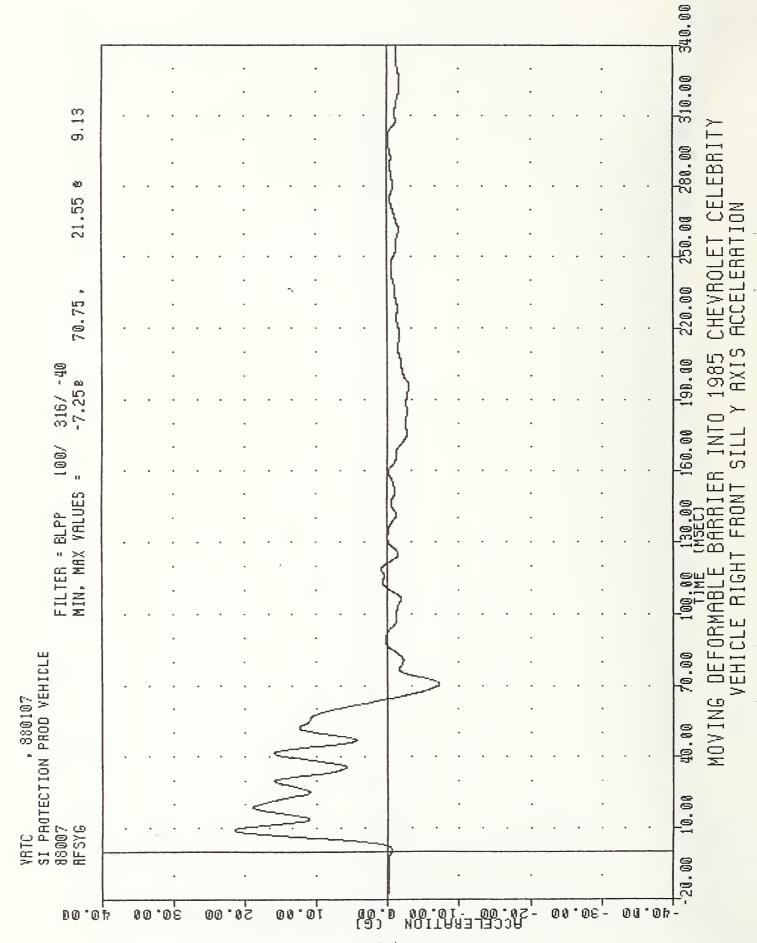


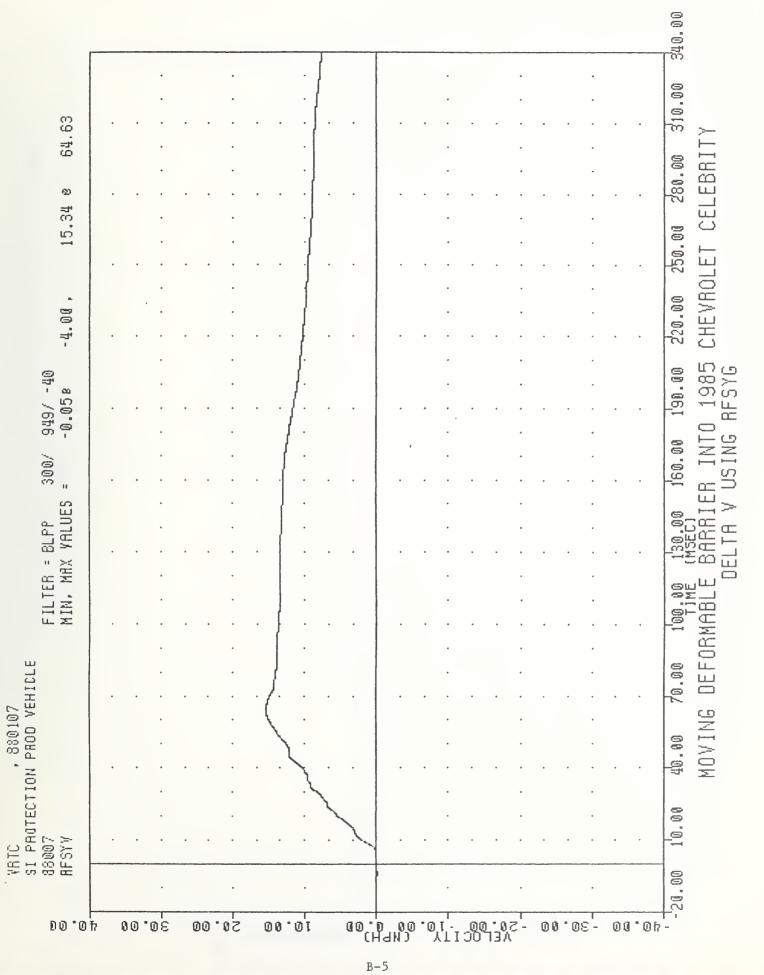
APPENDIX B

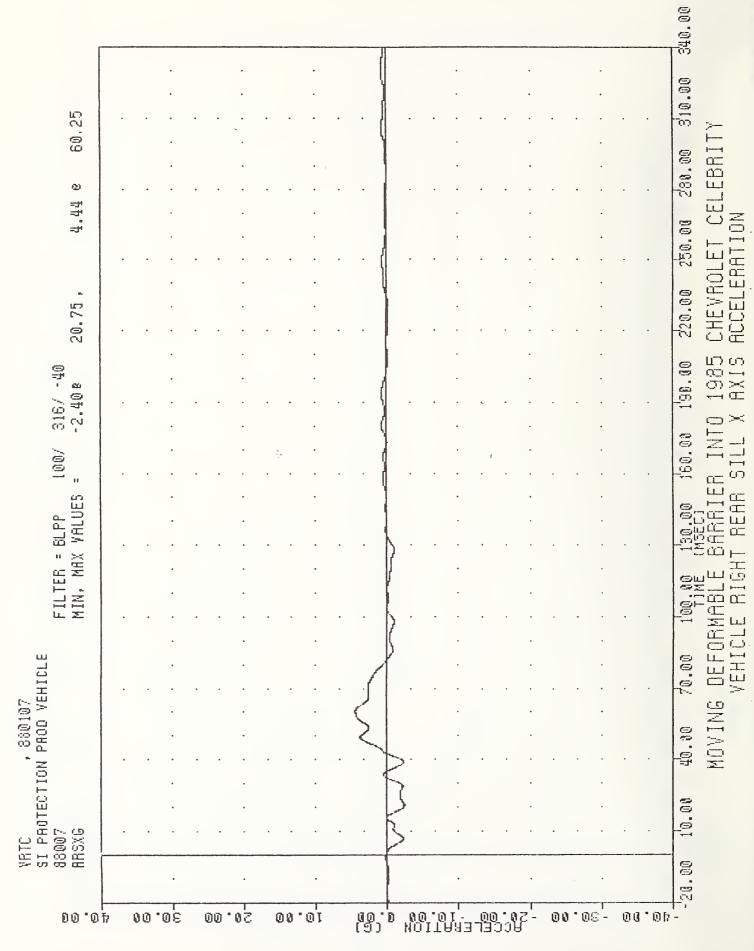
DATA PLOTS

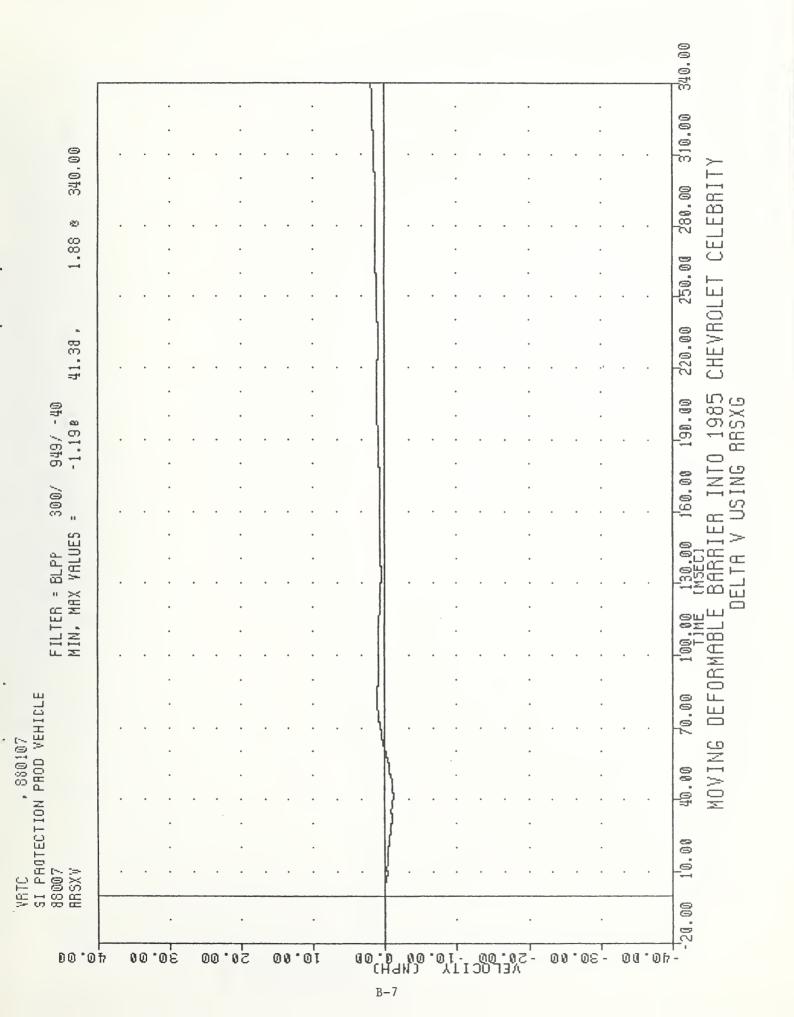


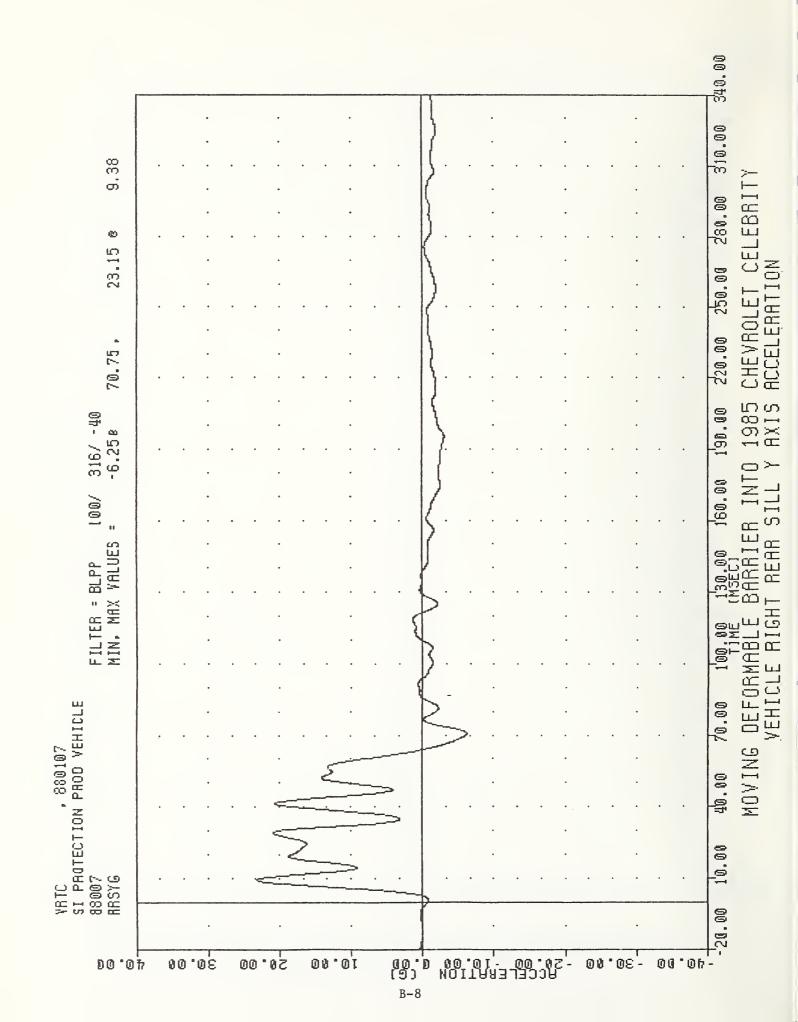


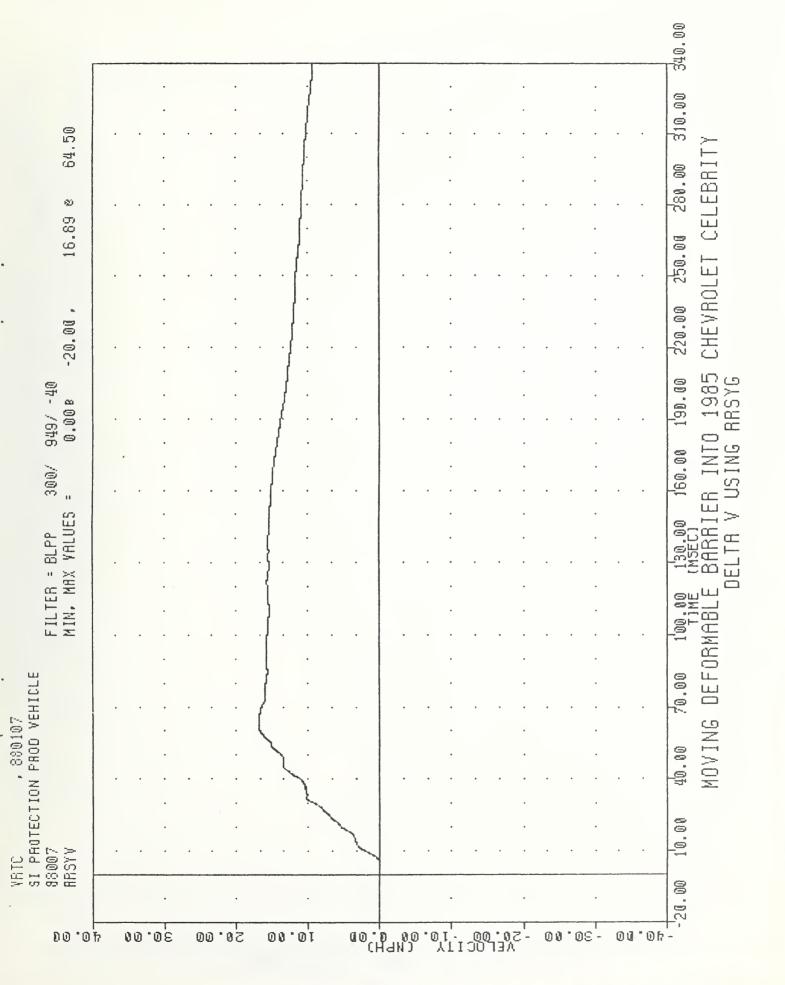


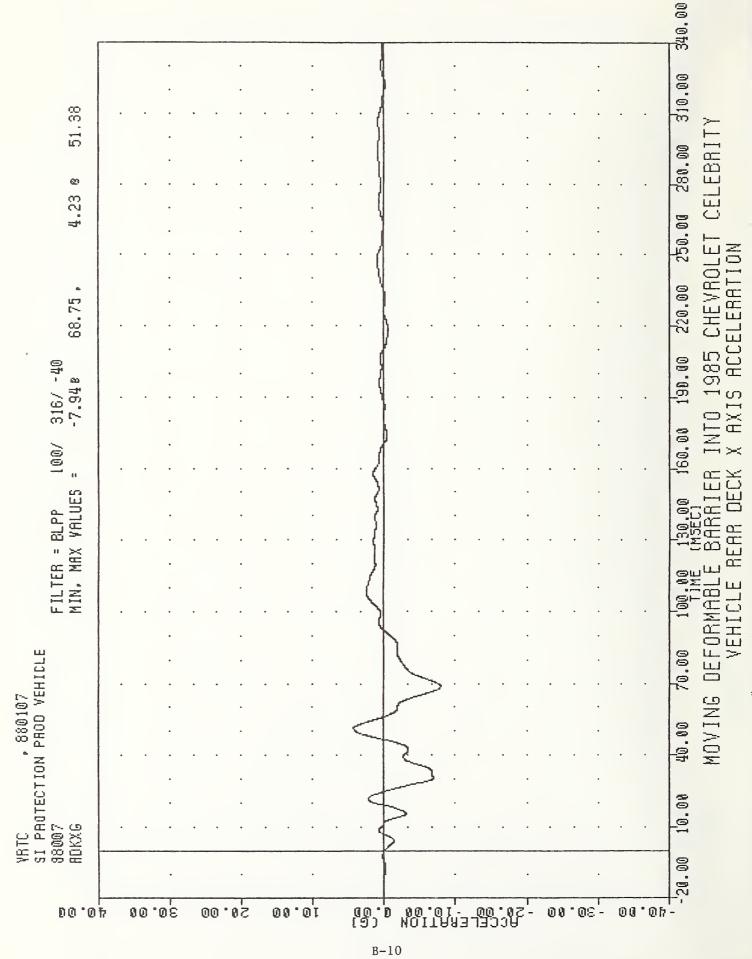


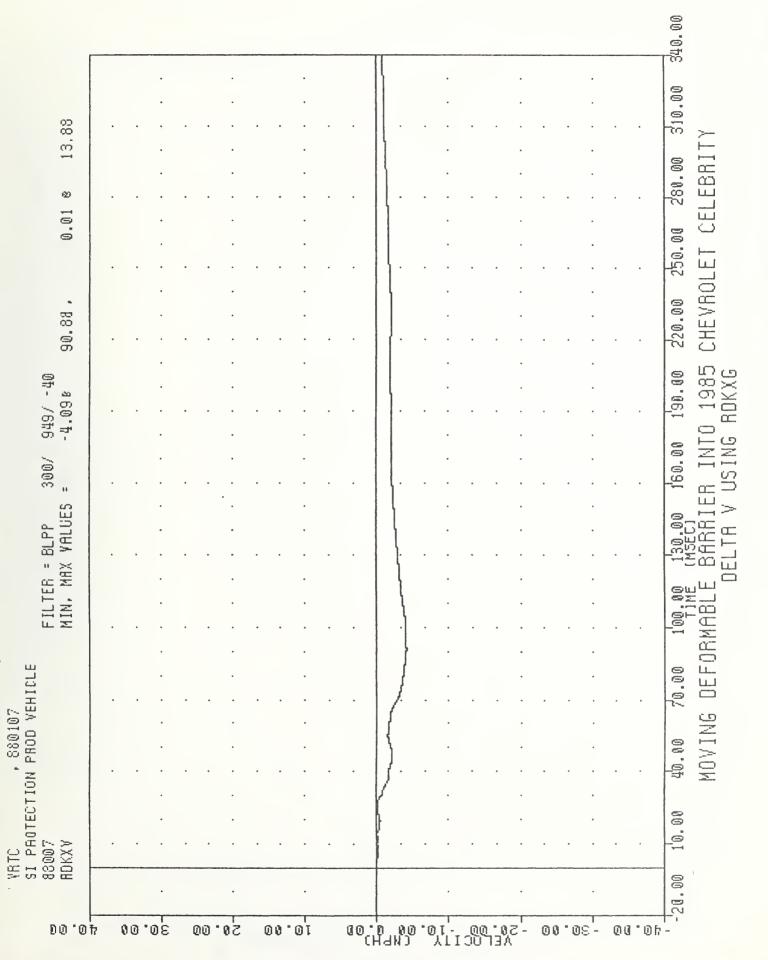


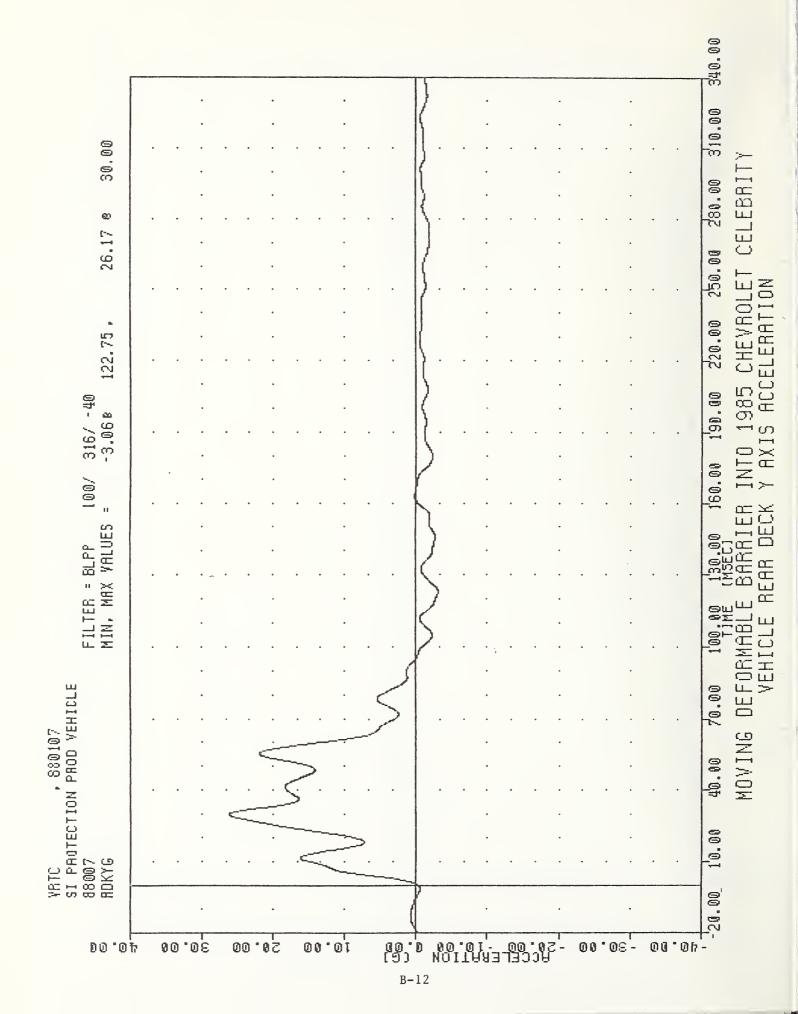


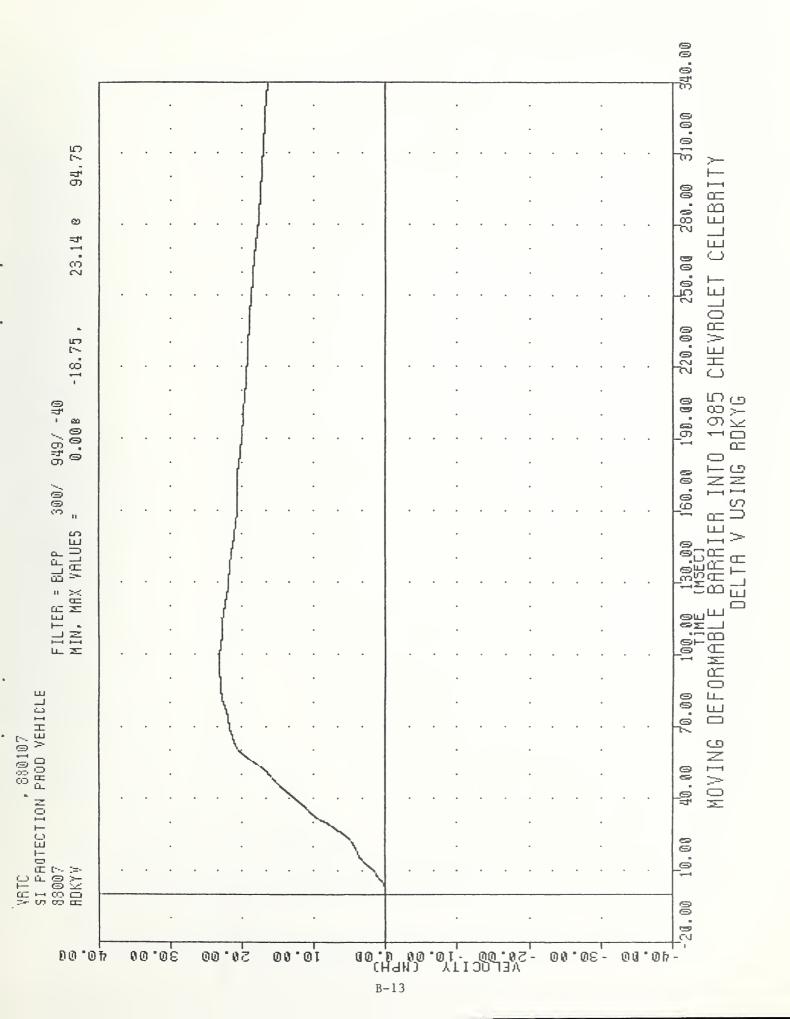


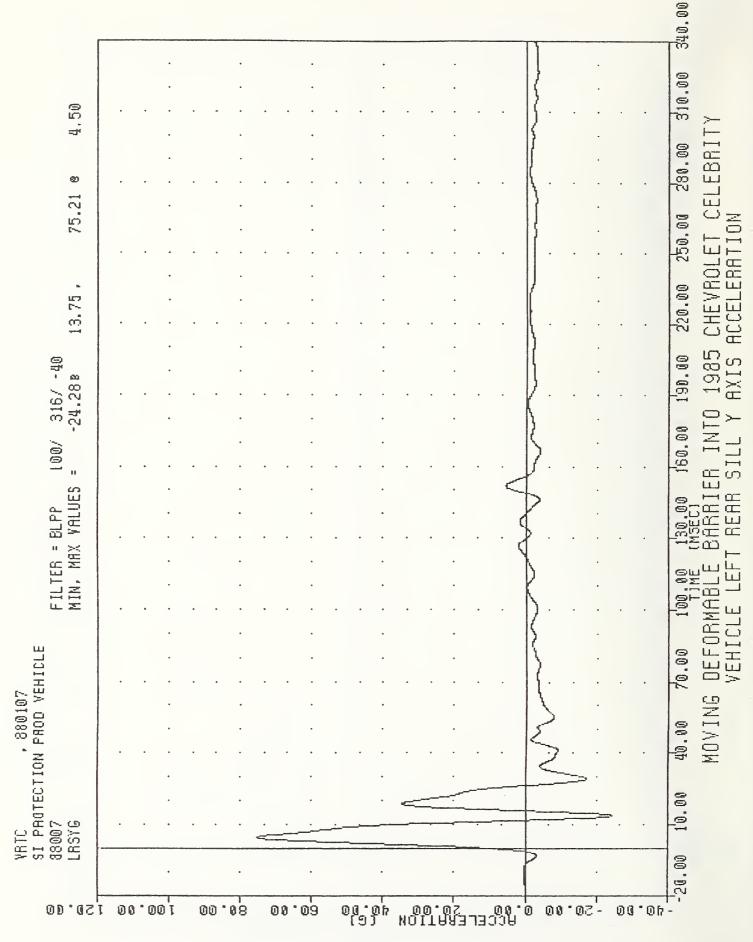


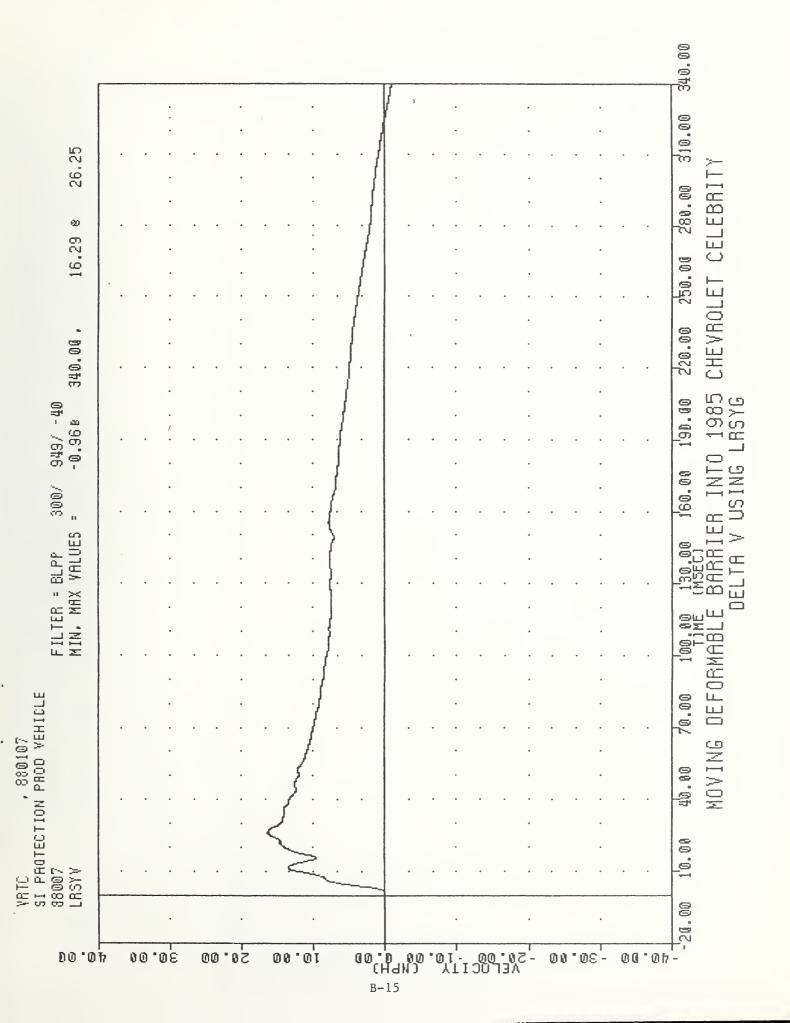


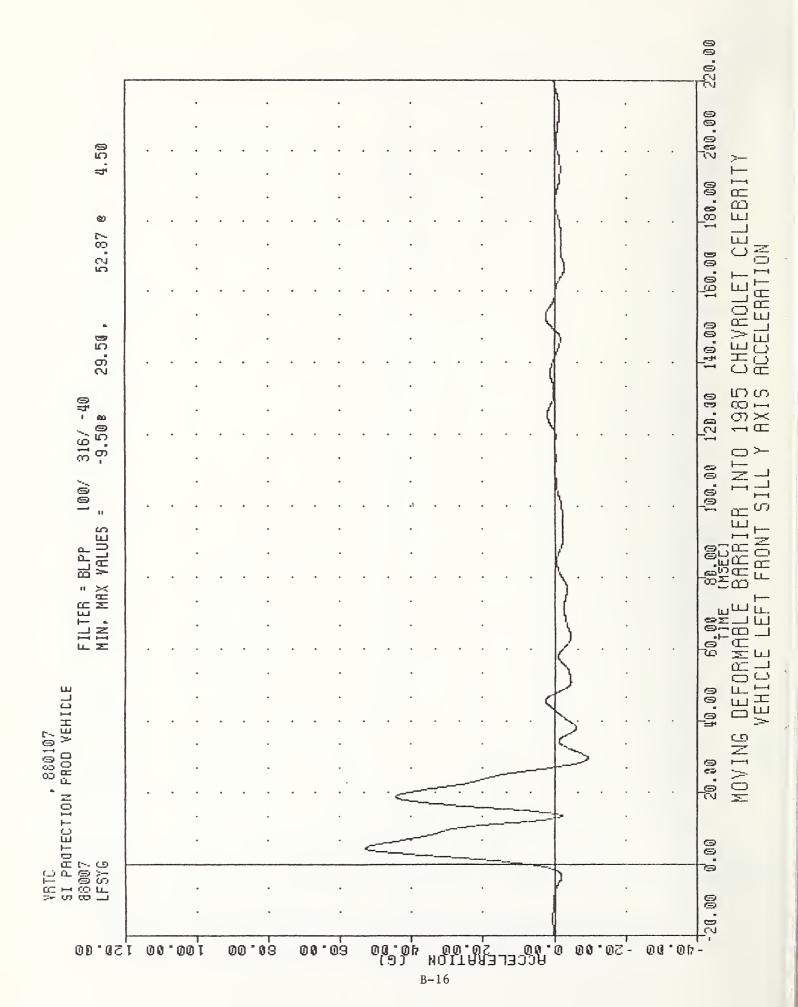


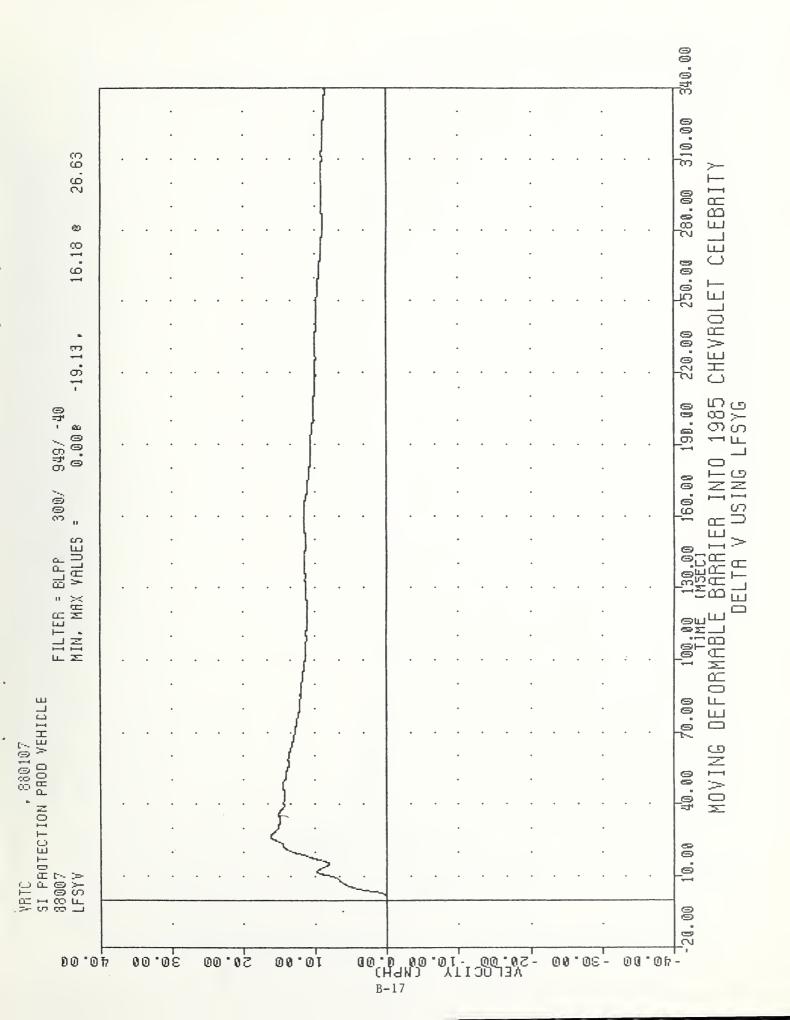


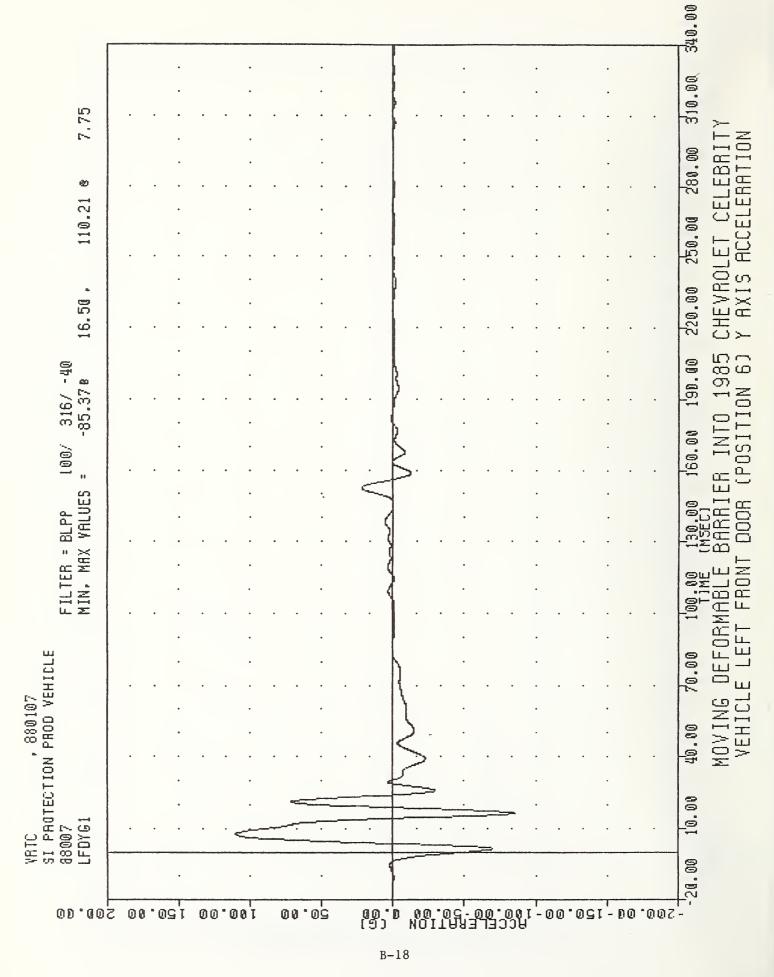


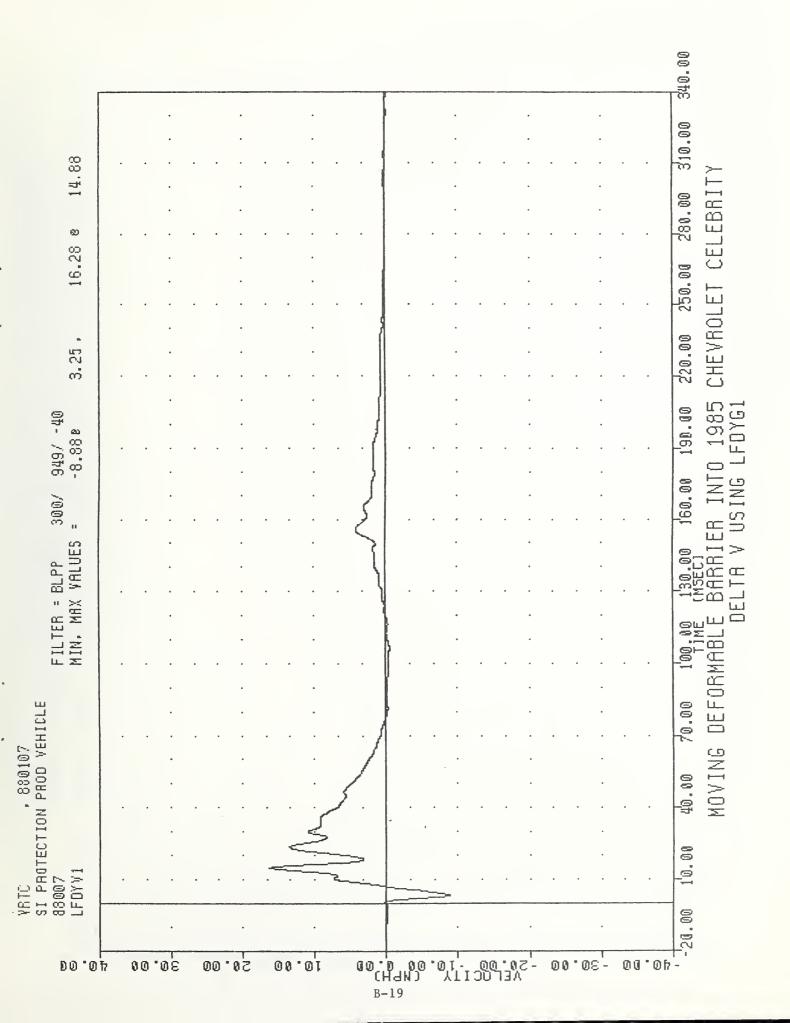


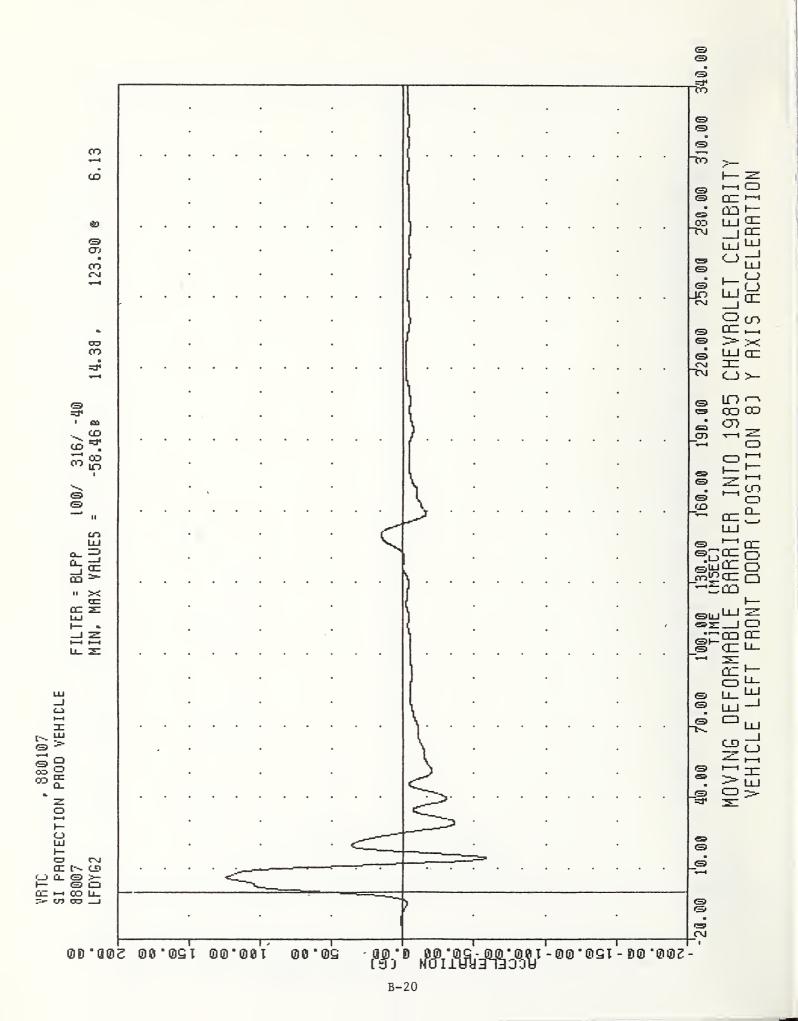


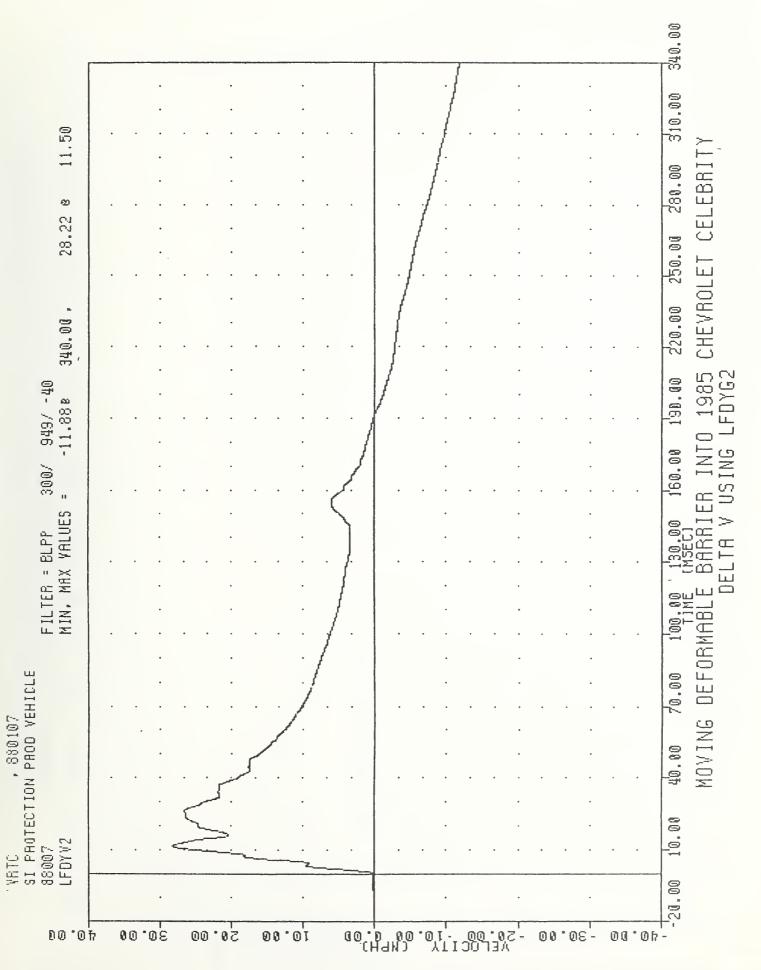


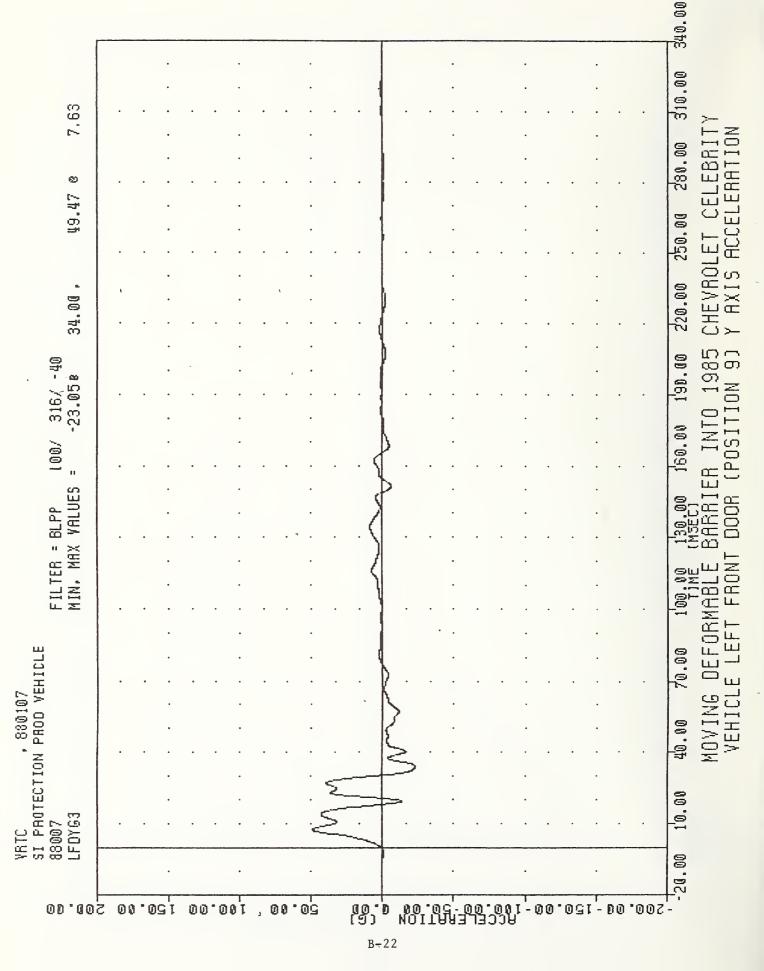


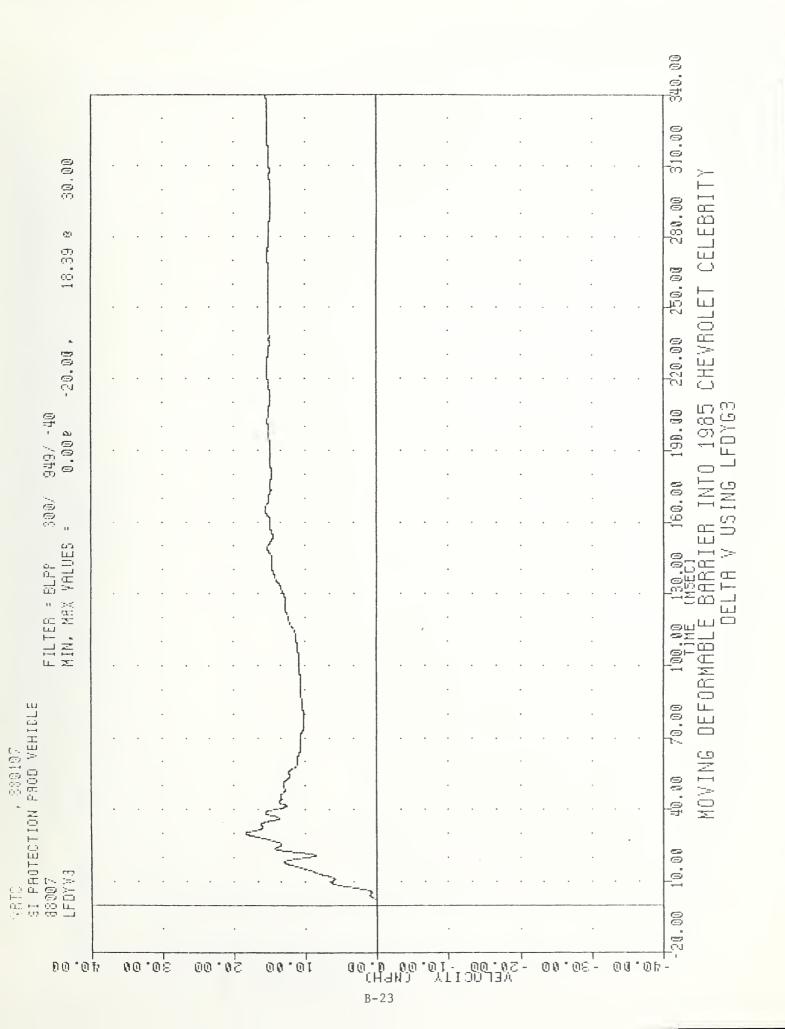


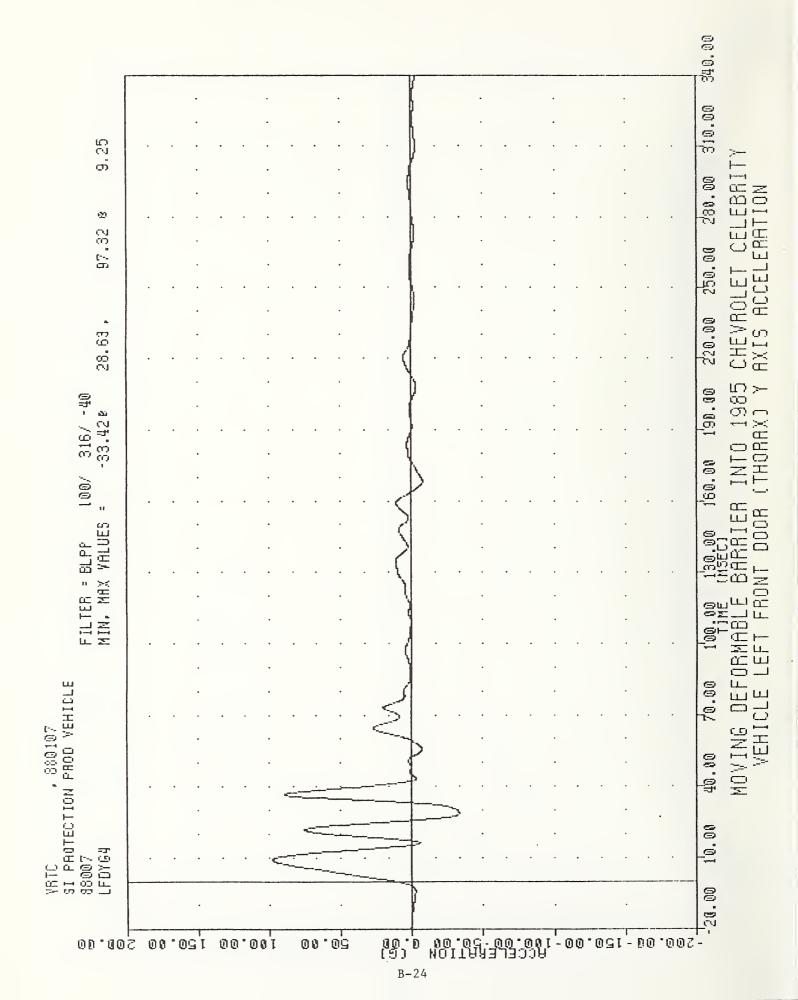


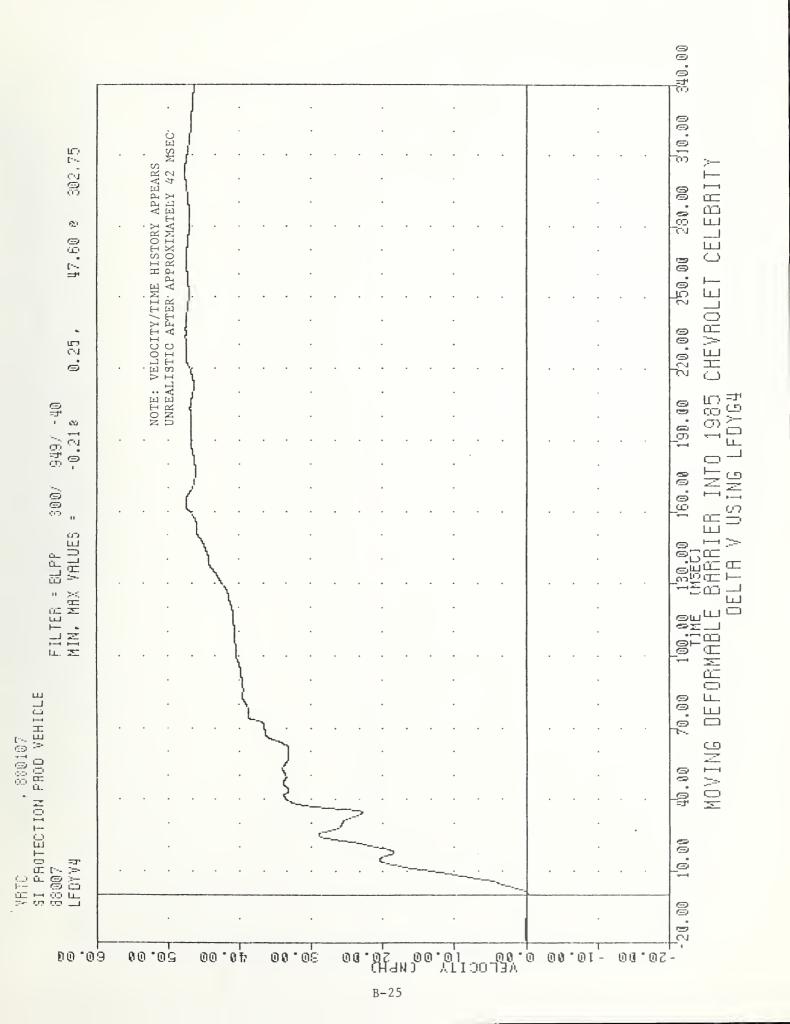


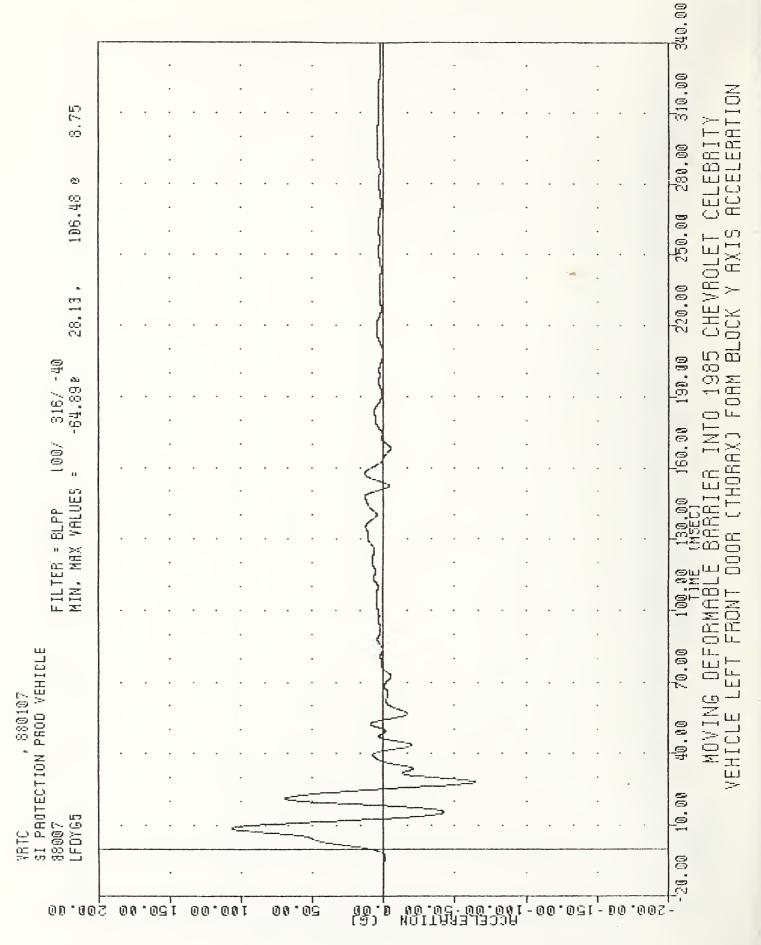


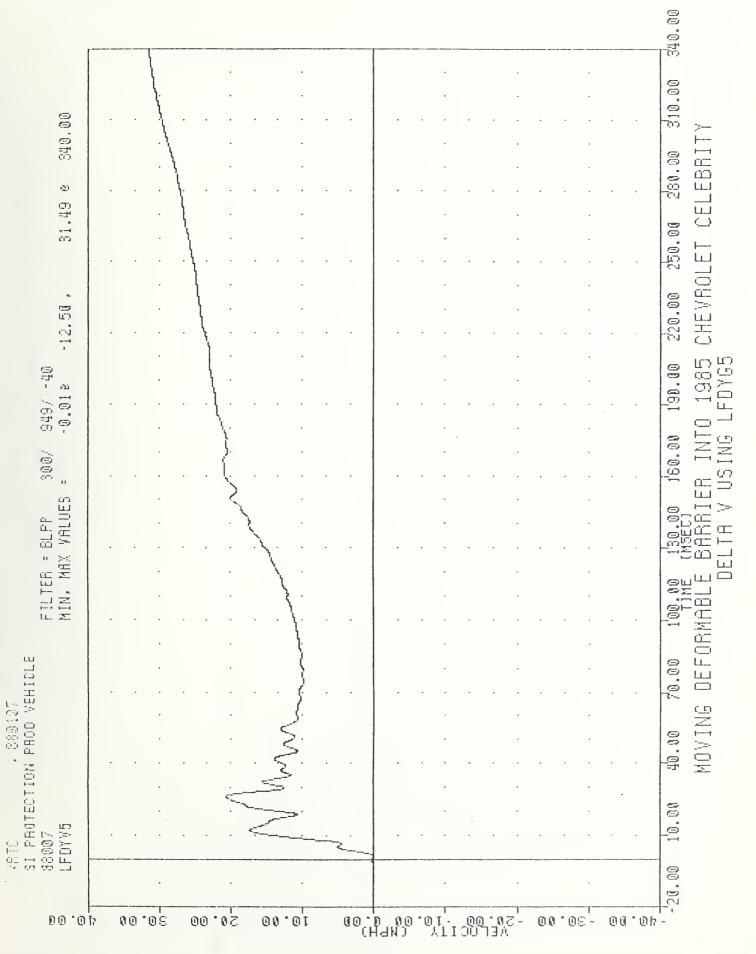


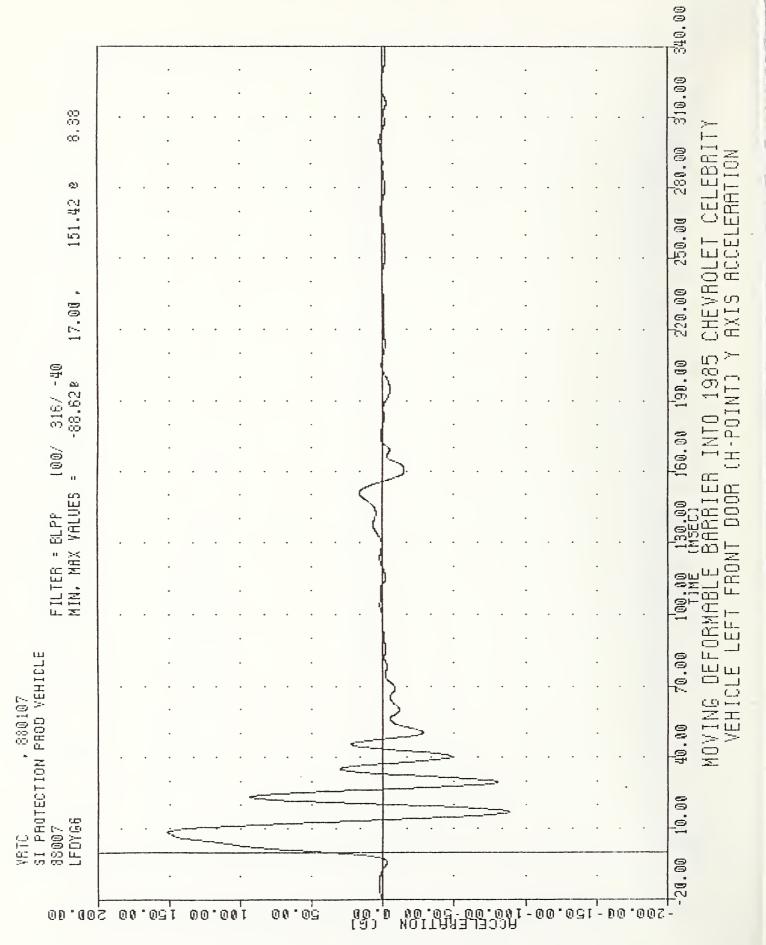


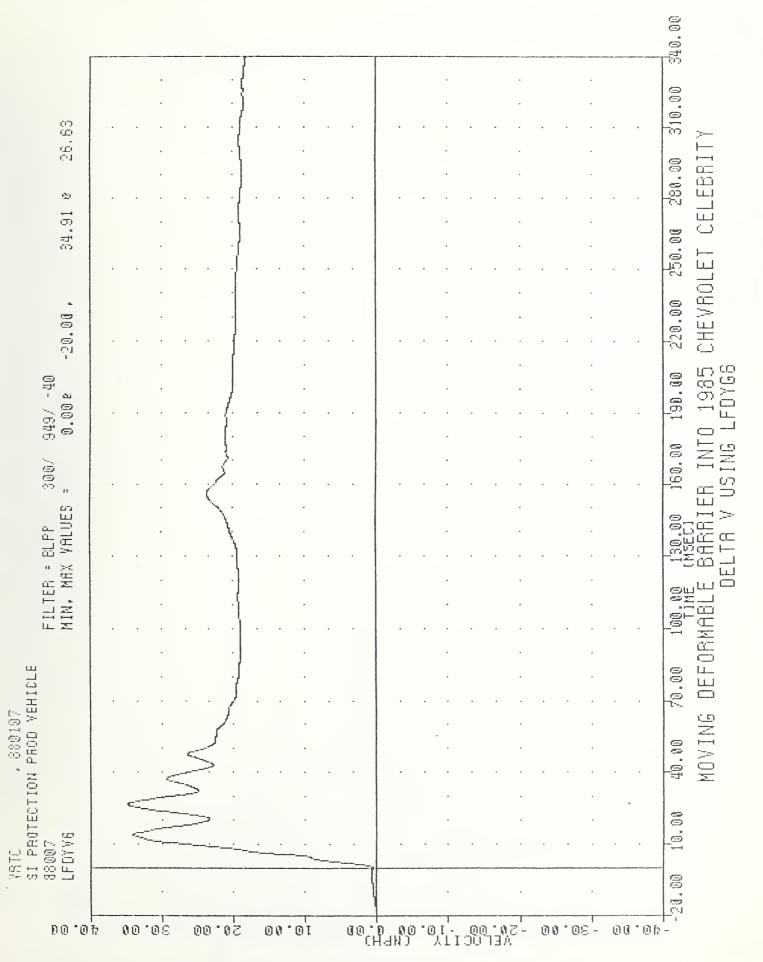


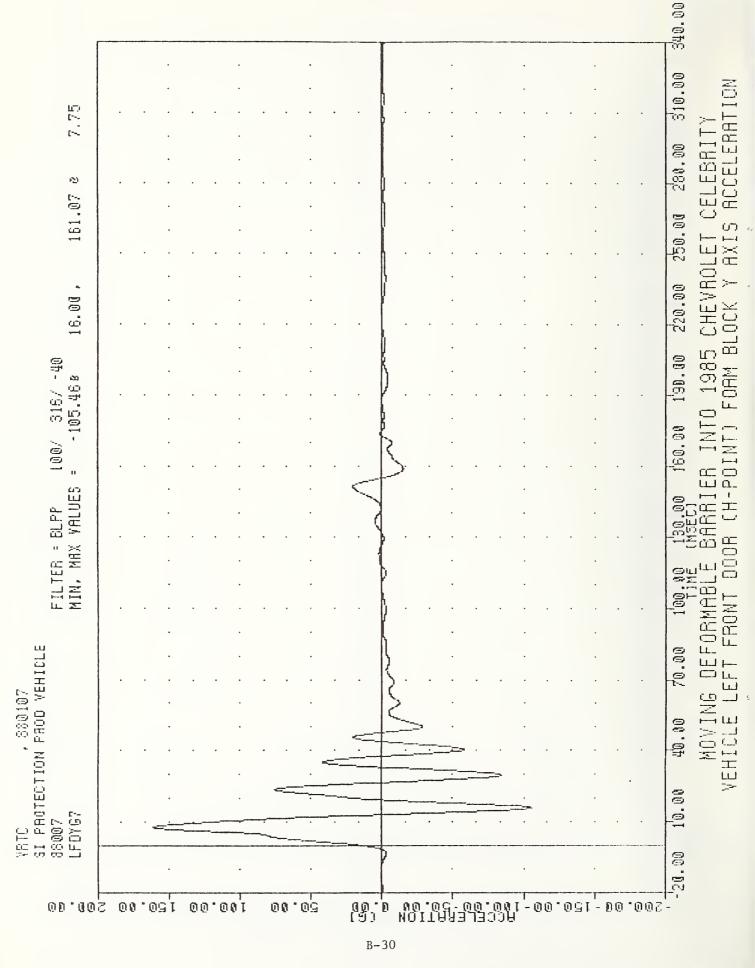


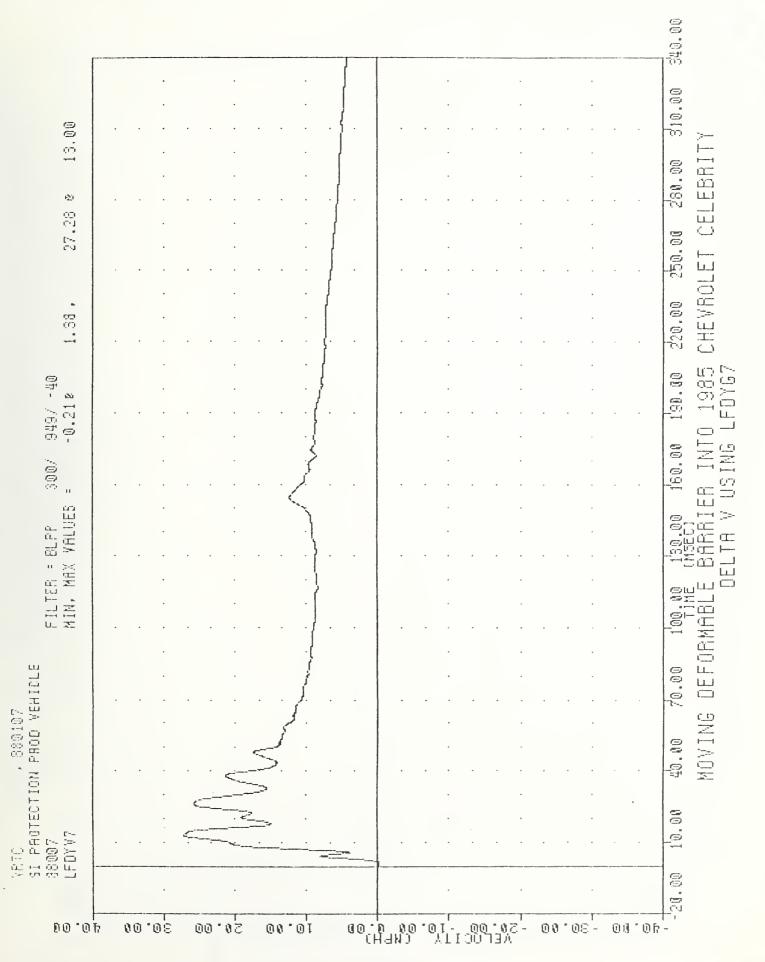


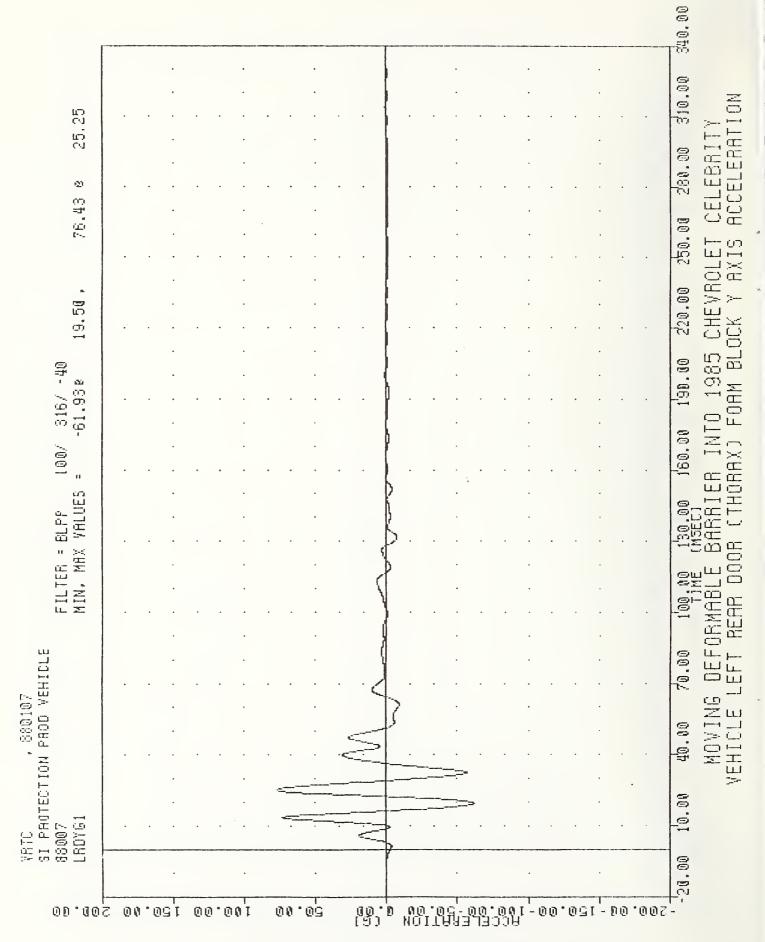


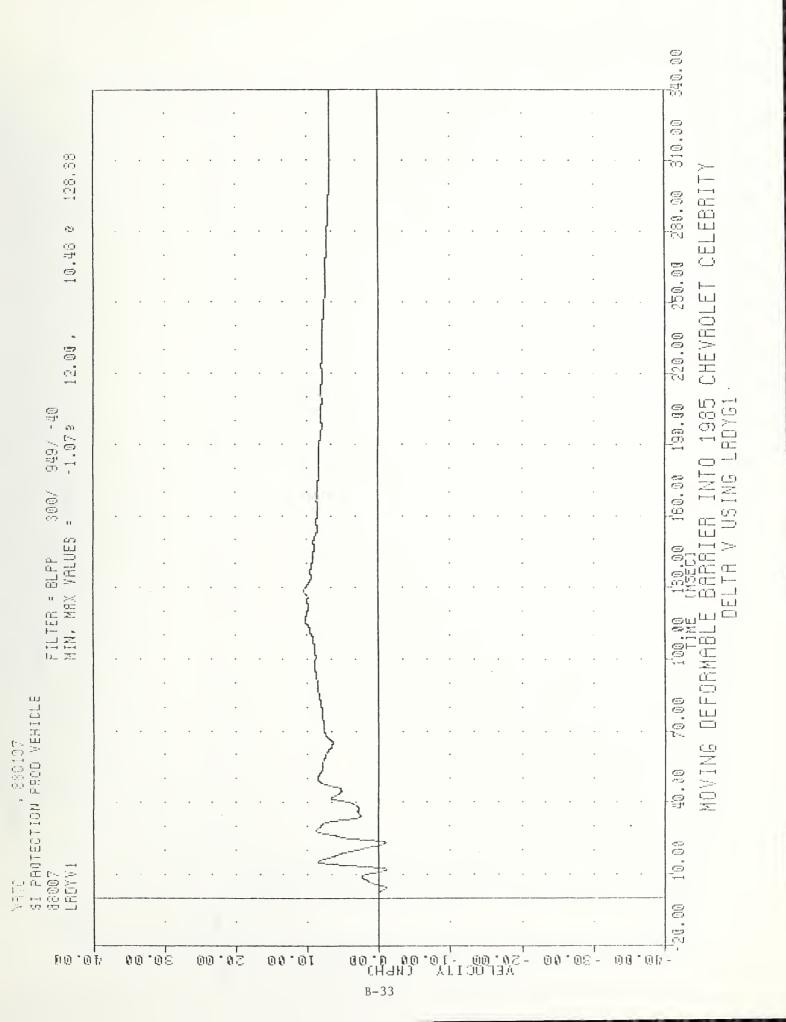


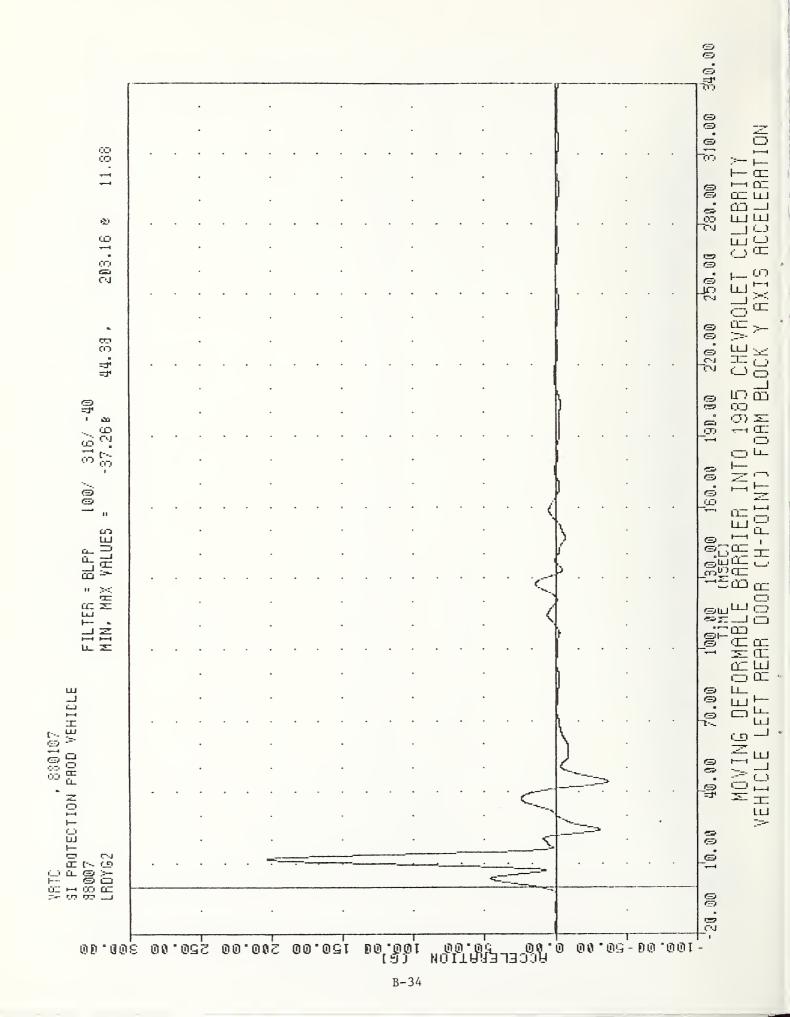


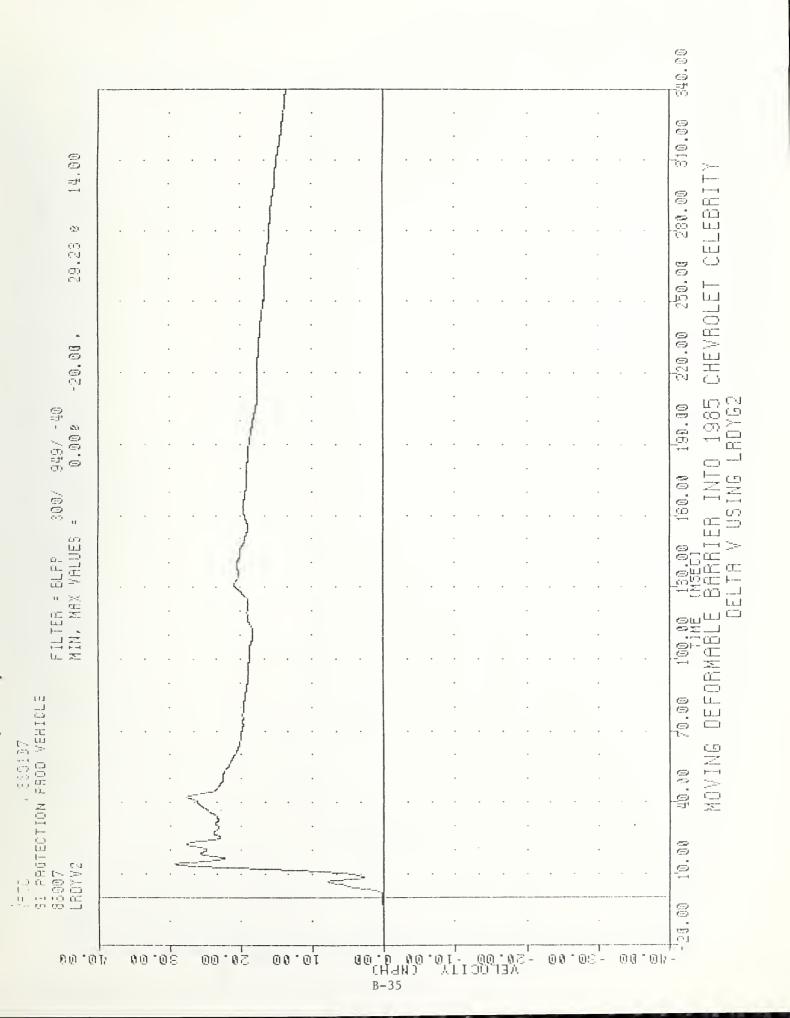


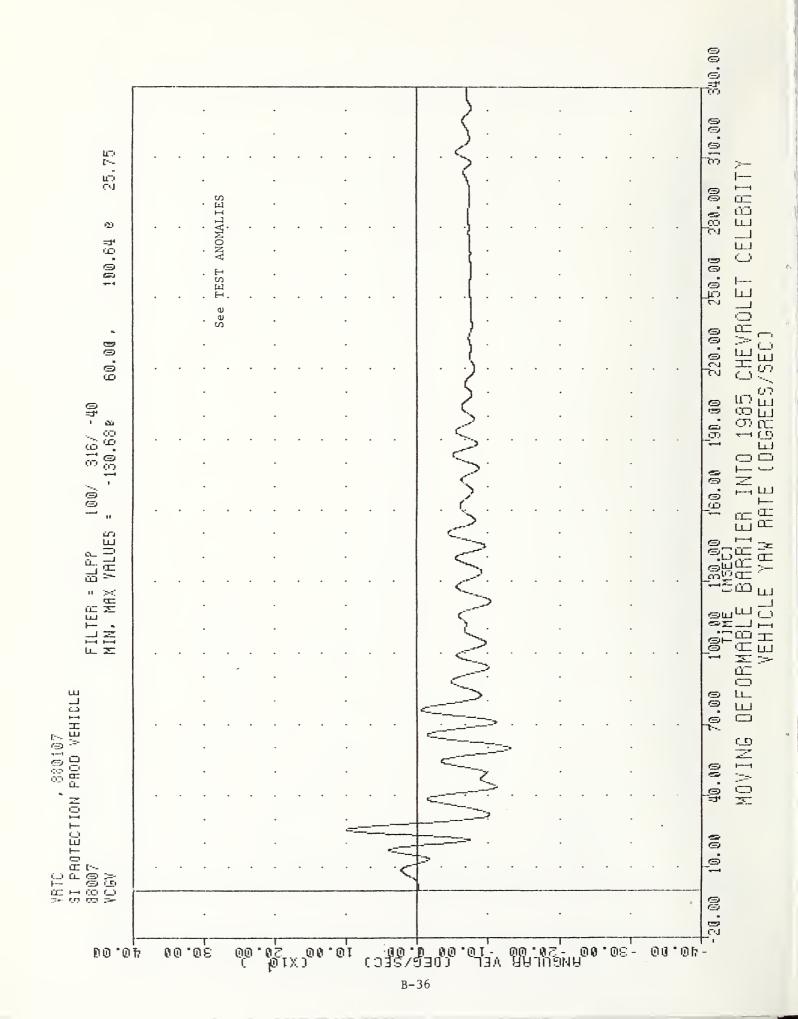


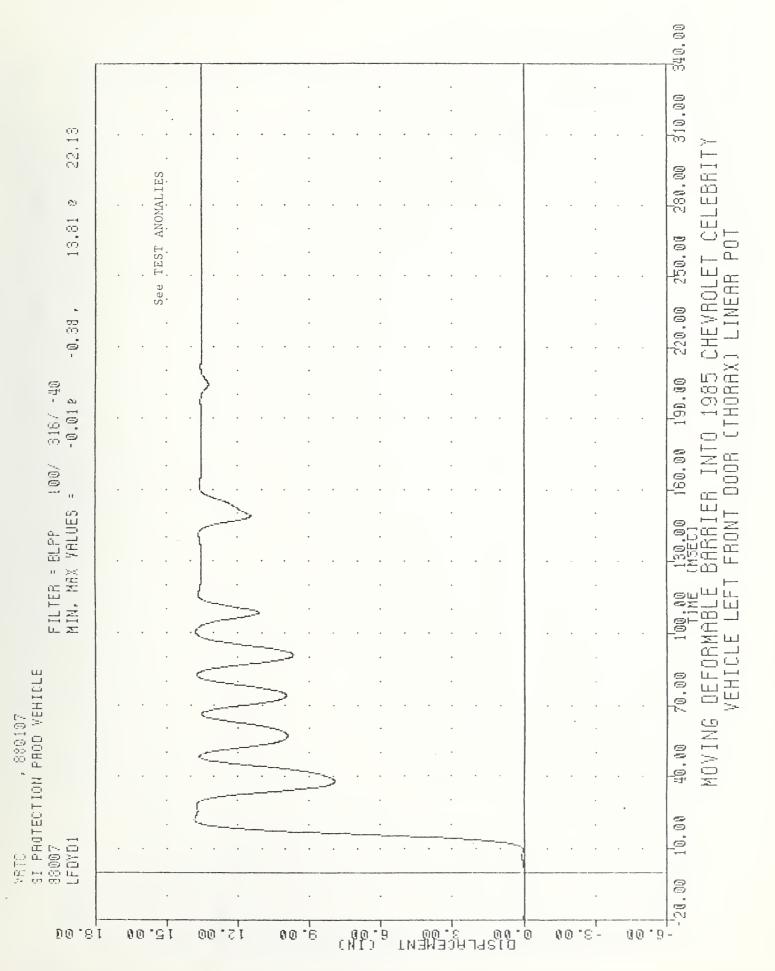


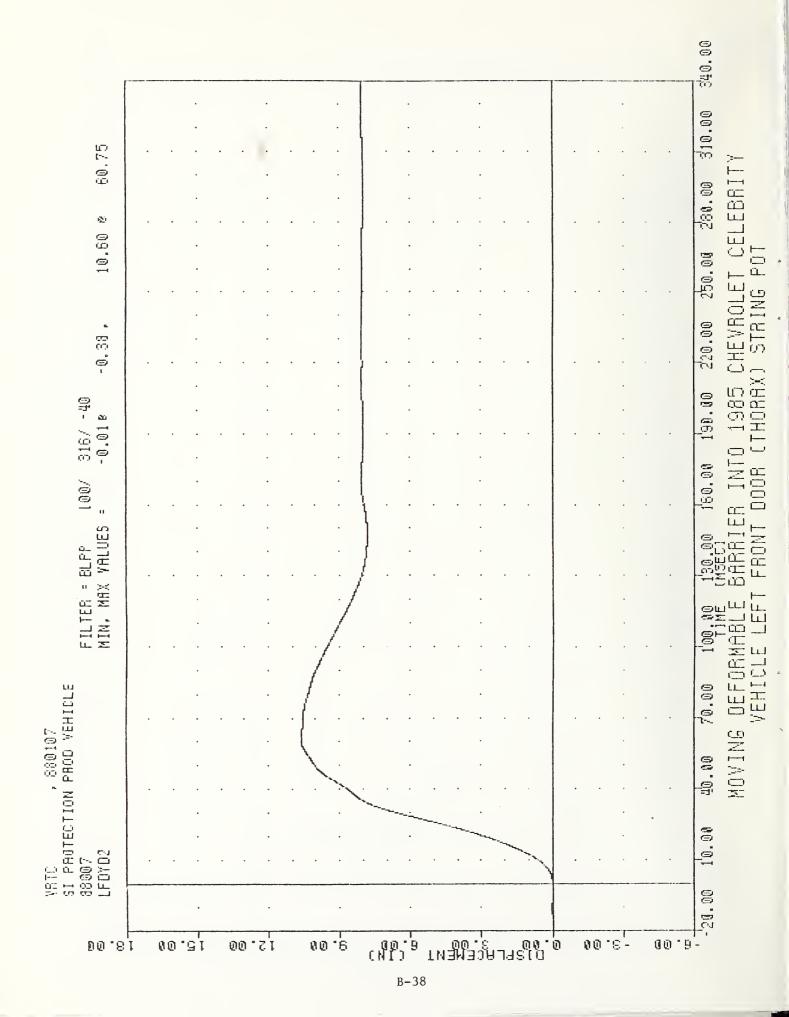


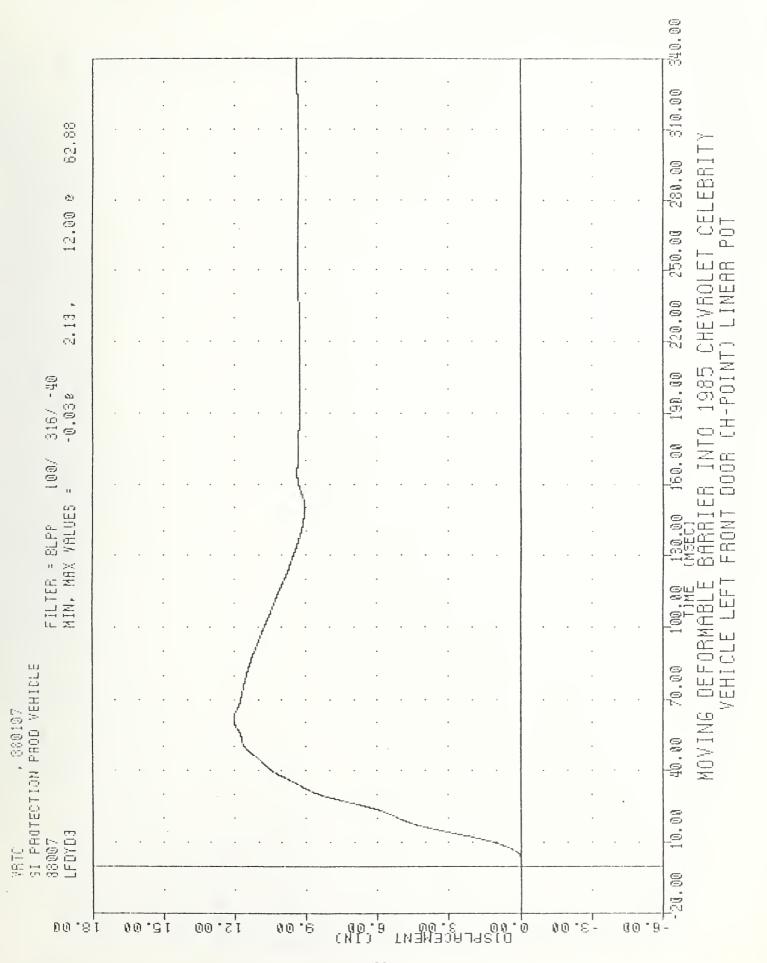


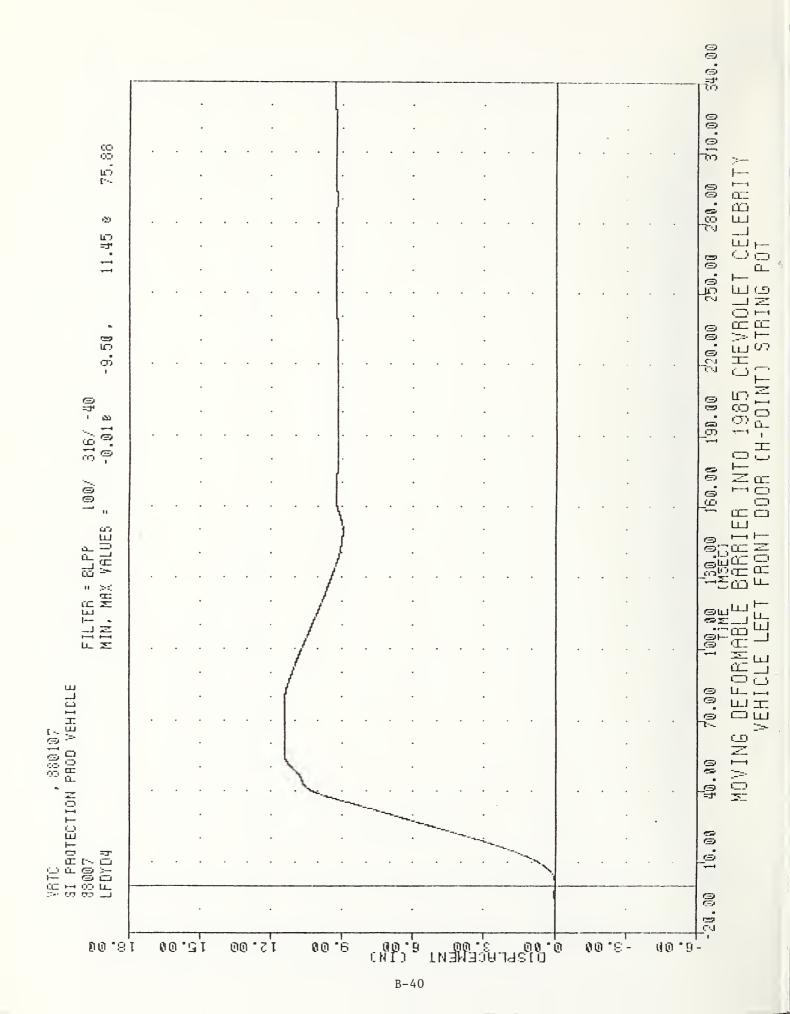


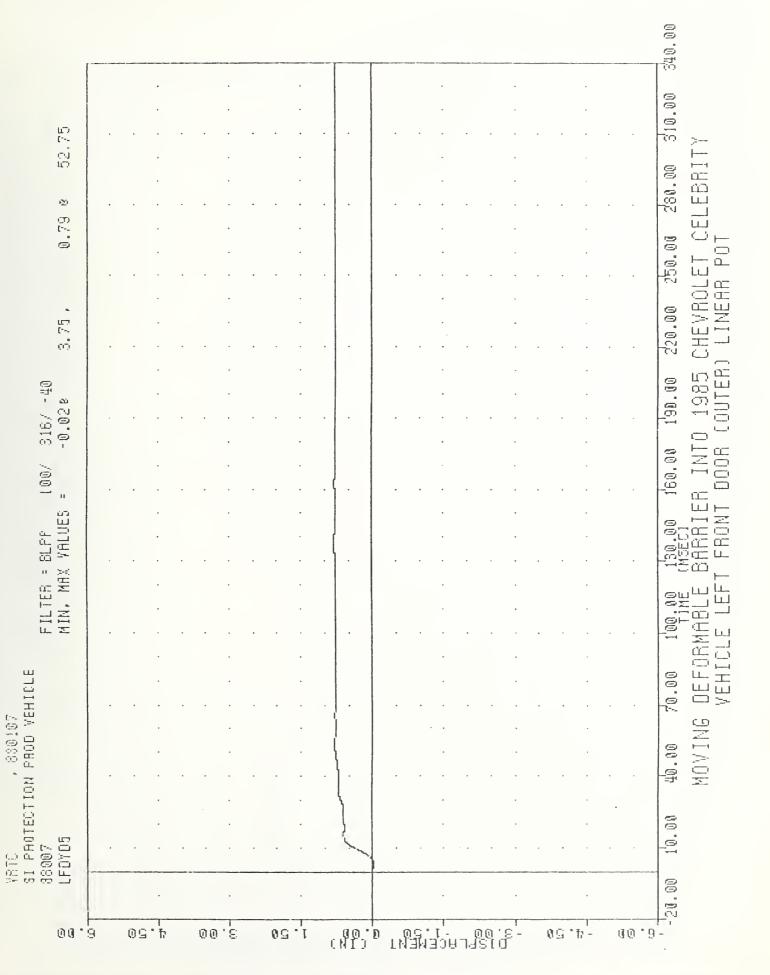


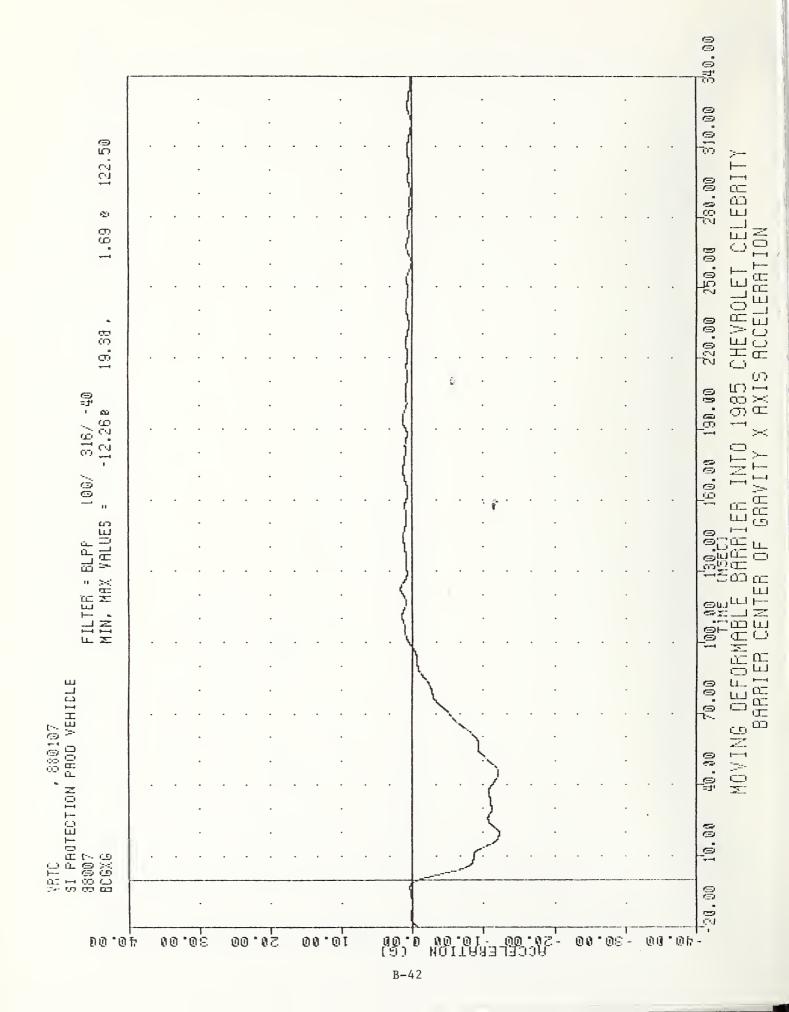


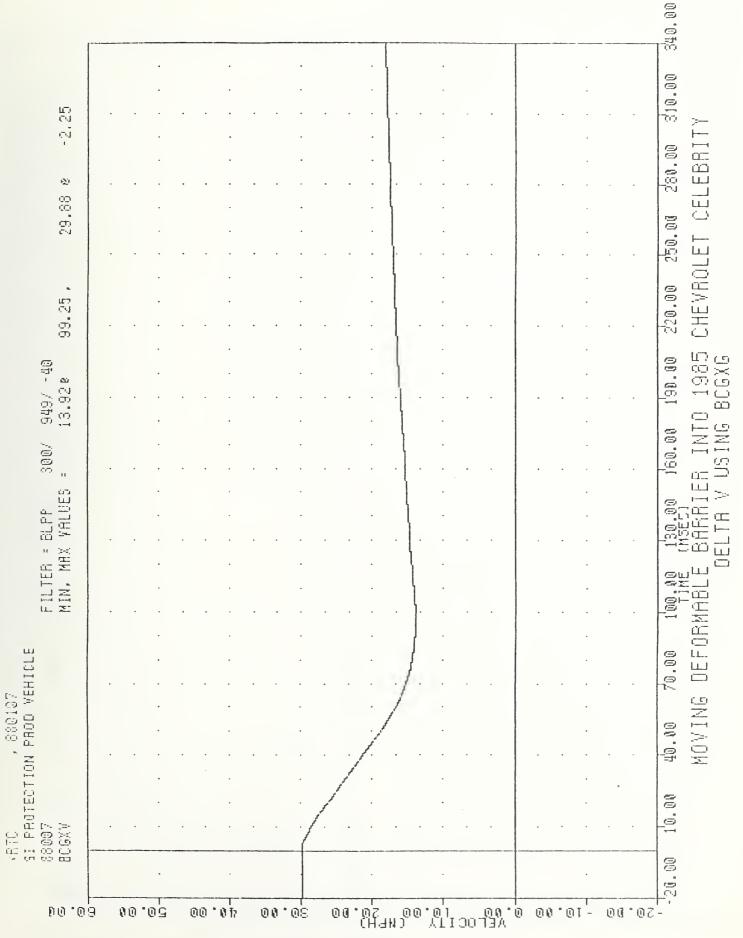


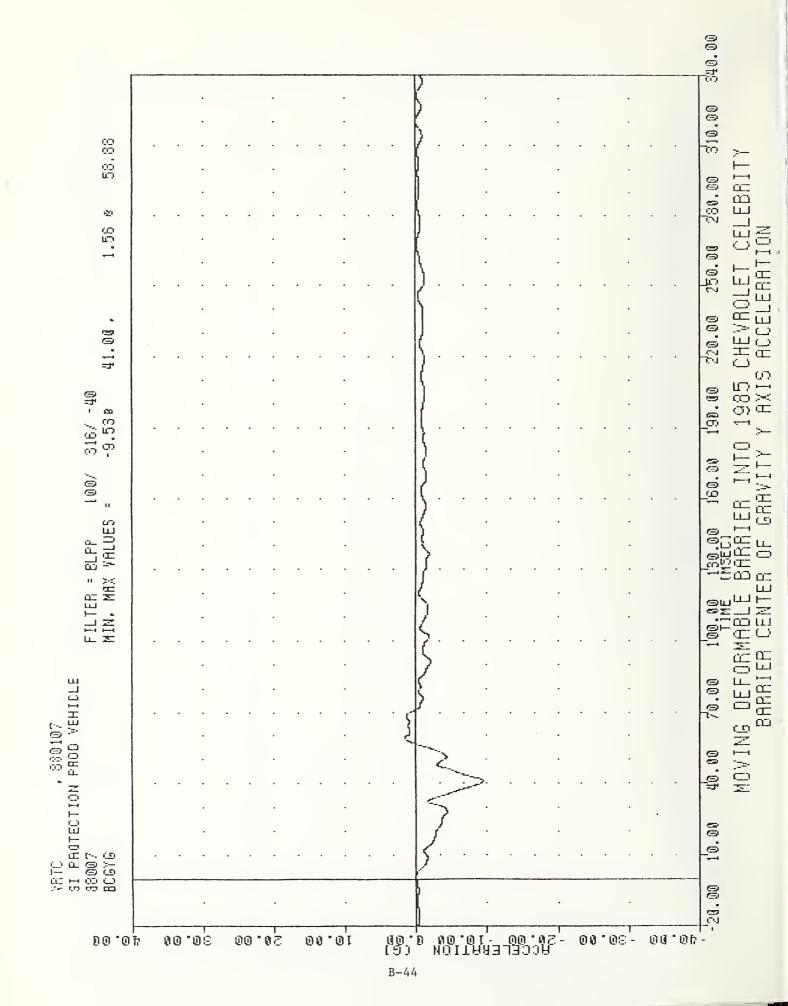


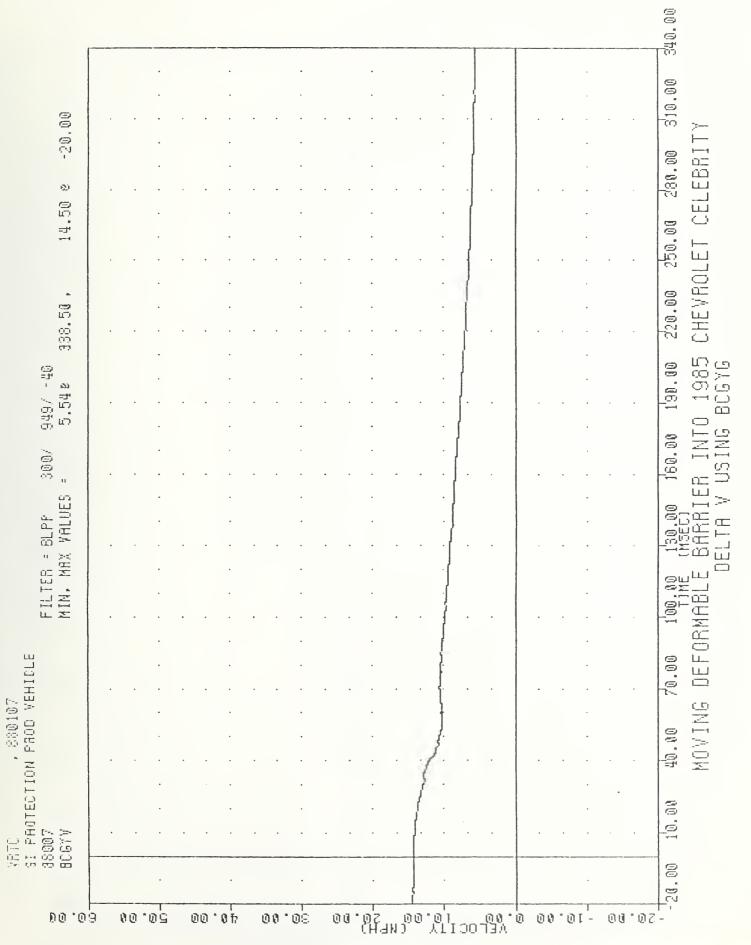


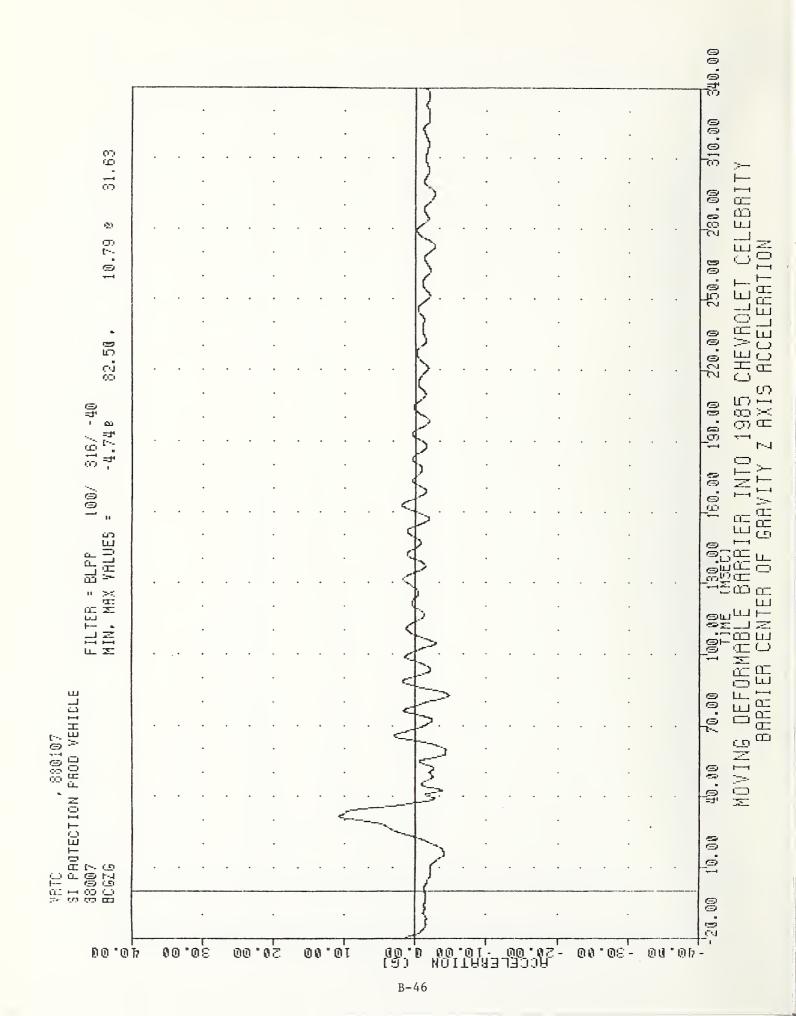


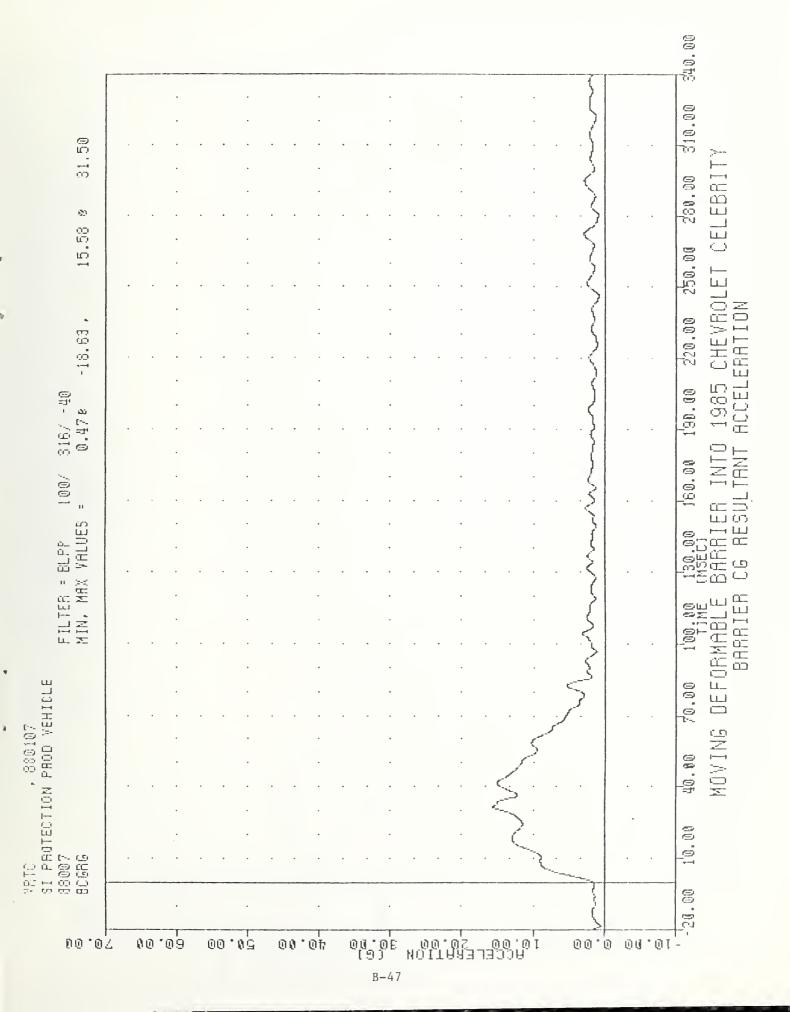


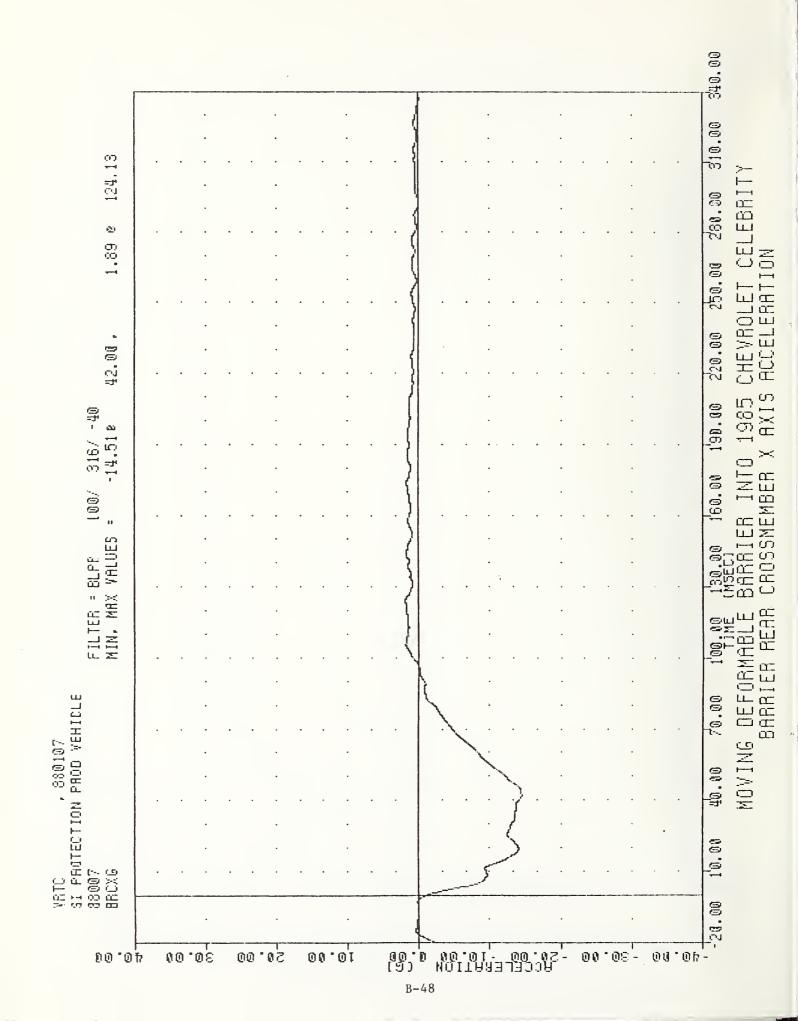


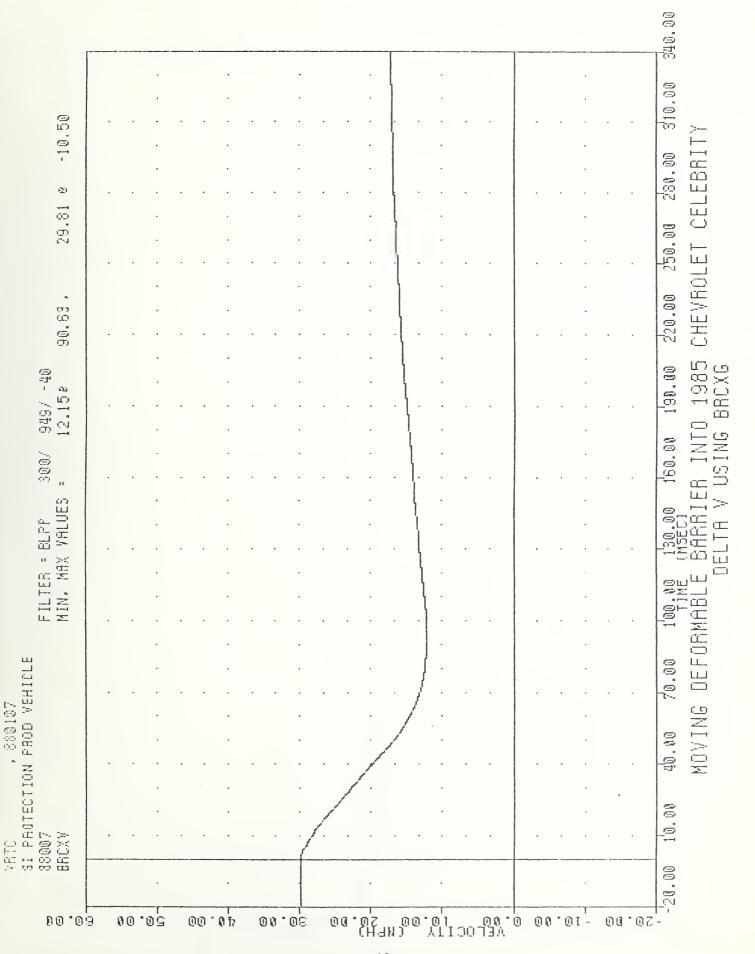




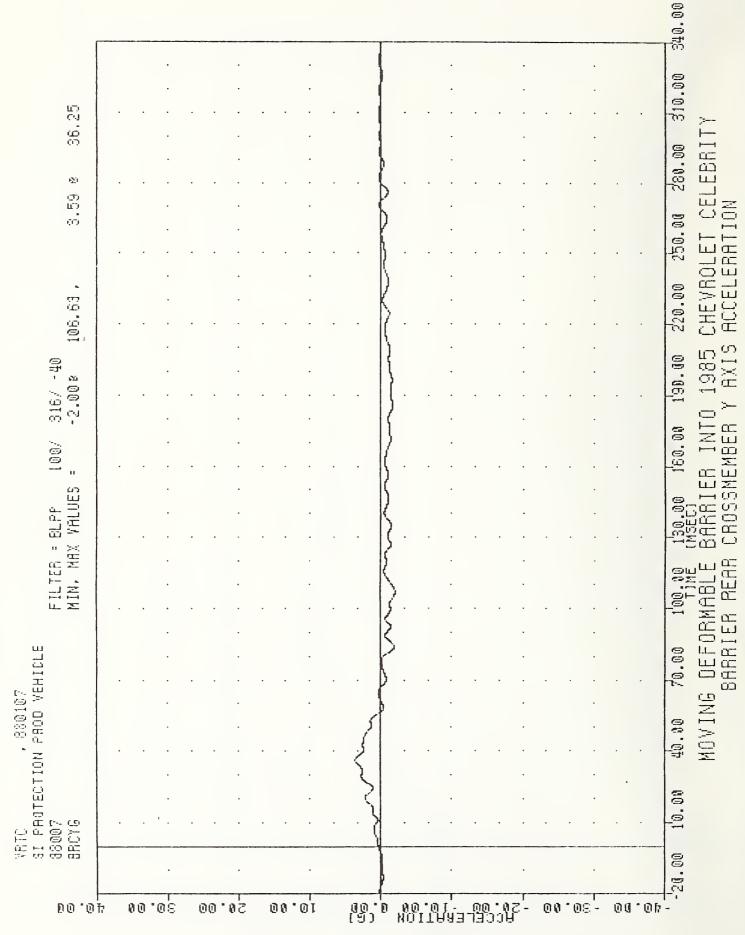








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